

OUTPUT PUNCH DAN DIES
KAIZEN 8 MM "BB" PENANDAAN MF-BREAKLINE 2022

Periode Penggunaan Punch	Nama Produk	Total Jumlah Batch	Batch Size	Total Output	Output per Punch (80)
20/07/22 - 24/04/25	Brommer 30	4	150.000	600.000	7.500
	Clobazam 10	14	600.000	8.400.000	105.000
	Clofritis 10	35	600.000	21.000.000	262.500
	Clonazepam 2	2	600.000	1.200.000	15.000
	Diazepam 5	38	600.000	22.800.000	285.000
	Lexzepam	2	200.000	400.000	5.000
	Merron 25	1	600.000	600.000	7.500
	Maprotiline	1	600.000	600.000	7.500
	Riklona 2	39	600.000	23.400.000	292.500
	Sandepril 50 (batch khusus)	1	295.610	295.610	3.695
	Sandepril 50	9	600.000	5.400.000	67.500
	Valdimex 5	10	600.000	6.000.000	75.000
	Total			90.695.610	1.133.695

FORMULIR PEMERIKSAAN
PUNCH DAN DIES

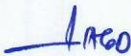
Ukuran : 8 mm
Penandaan : mf
Tipe Tooling : BB

No. Punch	Ukuran Tip (mm)	Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Keausan Tip Punch	Letter Engraving
	Spesifikasi Standar CoA									
	7,96 - 7,98	18,88 - 19,00		133.55-133.65	0,76 - 0,80	132,79 - 132,84	Go	No-Go		
	T1	A1	A2	H1	C1	H2				
1	7.97	19,00	19,00	133,54*	0,75	132,82	√	√	0.02	OK
2	7.97	18,98	18,98	133,55	0,75	132,80	√	√	0.02	OK
3	7.98	18,98	18,98	133,56	0,74*	132,81	√	√	0.00	OK
4	7.91*	19,00	19,00	133,58	0,75	132,81	√	√	0.03*	OK
5	7.90*	19,00	19,00	133,50*	0,74*	132,80	√	√	0.01	OK
6	7.97	19,00	19,00	133,54*	0,75	132,80	√	√	0.00	OK
7	7.93*	18,99	18,99	133,54*	0,74*	132,81	√	√	0.01	OK
8	7.97	18,98	18,98	133,54*	0,75	132,82	√	√	0.03*	OK
9	7.91*	18,98	18,98	133,54*	0,76	132,82	√	√	0.00	OK
10	7.97	18,98	18,98	133,55	0,75	132,82	√	√	0.00	OK
11	7.98	18,98	18,98	133,55	0,74*	132,83	√	√	0.00	OK
12	7.91*	18,98	18,98	133,53*	0,74*	132,80	√	√	0.03*	OK
13	7.92*	18,98	18,98	133,55	0,76	132,80	√	√	0.01	OK
14	7.97	18,98	18,98	133,54*	0,74*	132,83	√	√	0.03	OK
15	7.93*	19,00	19,00	133,58	0,74*	132,80	√	√	0.00	OK
16	7.92*	19,00	19,00	133,57	0,74*	132,83	√	√	0.02	OK
17	7.91*	19,00	19,00	133,54*	0,76	132,80	√	√	0.00	OK
18	7.94*	19,00	19,00	133,54*	0,74*	132,79	√	√	0.00	OK
19	7.97	18,98	18,98	133,51*	0,74*	132,83	√	√	0.02	OK
20	7.98	18,99	18,99	133,51*	0,75	132,83	√	√	0.02	OK
21	7.92*	18,98	18,98	133,51*	0,74*	132,83	√	√	0.00	OK
22	7.98	18,98	18,98	133,53*	0,76	132,82	√	√	0.02	OK
23	7.96	19,00	19,00	133,52*	0,74*	132,81	√	√	0.00	OK
24	7.98	19,00	19,00	133,56	0,76	132,80	√	√	0.01	OK
25	7.94*	19,00	19,00	133,58	0,75	132,80	√	√	0.02	OK
26	7.97	19,00	19,00	133,58	0,75	132,80	√	√	0.00	OK
27	7.93*	19,00	19,00	133,57	0,75	132,82	√	√	0.00	OK
28	7.98	18,98	18,98	133,55	0,77	132,83	√	√	0.03*	OK
29	7.90*	18,99	18,99	133,49*	0,74*	132,83	√	√	0.00	OK
30	7.97	18,98	18,98	133,51*	0,77	132,80	√	√	0.01	OK
31	7.97	18,98	18,98	133,54*	0,76	132,81	√	√	0.03*	OK
32	7.91*	18,98	18,98	133,58	0,74*	132,81	√	√	0.00	OK
33	7.94*	18,98	18,98	133,58	0,75	132,81	√	√	0.00	OK
34	7.93*	18,98	18,98	133,55	0,74*	132,82	√	√	0.00	OK
35	7.95*	19,00	19,00	133,55	0,75	132,80	√	√	0.00	OK
36	7.94*	18,98	18,98	133,56	0,75	132,83	√	√	0.00	OK
37	7.96	18,98	18,98	133,56	0,75	132,82	√	√	0.00	OK
38	7.97	18,98	18,98	133,58	0,75	132,84	√	√	0.05*	OK
39	7.98	18,99	18,99	133,55	0,76	132,83	√	√	0.02	OK
40	7.97	19,00	19,00	133,57	0,77	132,83	√	√	0.01	OK
41	7.92*	19,00	19,00	133,54*	0,75	132,81	√	√	0.00	OK
42	7.98	19,00	19,00	133,57	0,74*	132,81	√	√	0.00	OK
43	7.93*	19,00	19,00	133,57	0,74*	132,81	√	√	0.02	OK
44	7.96	18,98	18,98	133,54*	0,75	132,83	√	√	0.00	OK
45	7.97	18,99	18,99	133,50*	0,74*	132,82	√	√	0.03*	OK
46	7.90*	18,99	18,99	133,54*	0,74*	132,82	√	√	0.00	OK
47	7.92*	18,99	18,99	133,57	0,74*	132,81	√	√	0.02	OK
48	7.96	18,98	18,98	133,56	0,75	132,83	√	√	0.03*	OK
49	7.96	19,00	19,00	133,55	0,75	132,82	√	√	0.01	OK
50	7.97	18,99	18,99	133,51*	0,74*	132,80	√	√	0.03*	OK
51	7.93*	18,99	18,99	133,56	0,75	132,83	√	√	0.00	OK
52	7.97	18,99	18,99	133,52*	0,75	132,82	√	√	0.00	OK

53	7.97	18,99	18,99	133,58	0,74*	132,82	√	√	0,00	OK
54	7.95*	18,98	18,98	133,55	0,74*	132,82	√	√	0.02	OK
55	7.97	18,98	18,98	133,59	0,75	132,82	√	√	0.00	OK
56	7.92*	18,98	18,98	133,55	0,74*	132,81	√	√	0.01	OK
57	7.93*	19,00	19,00	133,51*	0,74*	132,81	√	√	0.03*	OK
58	7.97	19,00	19,00	133,57	0,74*	132,82	√	√	0.01	OK
59	7.98	19,00	19,00	133,56	0,74*	132,80	√	√	0.03*	OK
60	7.92*	18,99	18,99	133,55	0,75	132,81	√	√	0.00	OK
61	7.94*	18,98	18,98	133,54*	0,74*	132,81	√	√	0.00	OK
62	7.98	18,98	18,98	133,56	0,74*	132,82	√	√	0.00	OK
63	7.98	19,00	19,00	133,57	0,75	132,83	√	√	0.00	OK
64	7.98	19,00	19,00	133,52*	0,74*	132,83	√	√	0.05*	OK
65	7.92*	19,00	19,00	133,53*	0,74*	132,81	√	√	0.03*	OK
66	7.93*	19,00	19,00	133,52*	0,74*	132,82	√	√	0.03*	OK
67	7.98	18,98	18,98	133,53*	0,74*	132,82	√	√	0.00	OK
68	7.94*	19,00	19,00	133,52*	0,75*	132,82	√	√	0,00	OK
69	7.98	18,98	18,98	133,57	0,75*	132,82	√	√	0.02	OK
70	7.93*	18,98	18,98	133,50*	0,74*	132,80	√	√	0,00	OK
71	7.92*	19,00	19,00	133,54*	0,74*	132,80	√	√	0.01	OK
72	7.97	19,00	19,00	133,51*	0,74*	132,82	√	√	0.00	OK
73	7.97	19,00	19,00	133,56*	0,74*	132,83	√	√	0.00	OK
74	7.94*	19,00	19,00	133,56	0,75*	132,83	√	√	0.00	OK
75	7.97	18,99	18,99	133,52*	0,74*	132,81	√	√	0.01	OK
76	7.97	18,98	18,98	133,52*	0,74*	132,81	√	√	0.04*	OK
77	7.97	18,98	18,98	133,59	0,75*	132,80	√	√	0.00	OK
78	7.92*	19,00	19,00	133,51*	0,74*	132,83	√	√	0.03*	OK
79	7.95*	18,98	18,98	133,54*	0,75*	132,83	√	√	0.03*	OK
80	7.91*	18,98	18,98	133,56	0,74*	132,80	√	√	0.00	OK

Note : *Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi

FORMULIR PEMERIKSAAN
PUNCH DAN DIES

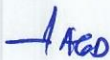
Ukuran : 8 mm
Penandaan : Breakline
Tipe Tooling : BB

No. Punch	Ukuran Tip (mm)	Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Keausan Tip Punch	Breakline Engraving
	Spesifikasi Standar CoA									
	7,96 - 7,98	18,88 - 19,00		133.55-133.65	0,72 - 0,76	132,84 - 132,88	Go	No-Go		
	T1	A1	A2	H1	C1	H2				
1	7.91*	18.99	18.99	133.53	0.69*	132,87	√	√	0.01	OK
2	7.97	18.99	18.99	133.58	0.75	132,86	√	√	0.03*	OK
3	7.94*	18.99	18.99	133.51	0.73	132,86	√	√	0.02	OK
4	7.98	18.98	18.99	133.57	0.73	132,86	√	√	0.04*	OK
5	7.92*	18.99	18.99	133.54	0.74	132,86	√	√	0.01	OK
6	7.96	18.99	18.99	133.60	0.69*	132,86	√	√	0.03*	OK
7	7.90*	18.99	18.99	133.52	0.70*	132,84	√	√	0.02	OK
8	7.98	18.99	18.99	133.56	0.67*	132,88	√	√	0.04*	OK
9	7.93*	18.99	18.99	133.50	0.76	132,86	√	√	0.01	OK
10	7.97	18.99	18.99	133.59	0.69*	132,86	√	√	0.03*	OK
11	7.95*	18.99	18.99	133.53	0.74	132,86	√	√	0.02	OK
12	7.98	18.99	18.99	133.57	0.73	132,87	√	√	0.05*	OK
13	7.92*	18.99	18.99	133.54	0.68*	132,87	√	√	0.01	OK
14	7.96	18.99	18.99	133.59	0.72	132,87	√	√	0.03*	OK
15	7.91*	18.99	18.99	133.52	0.71*	132,87	√	√	0.02	OK
16	7.97	18.99	18.99	133.56	0.75	132,88	√	√	0.04*	OK
17	7.93*	18.99	18.99	133.51	0.68*	132,86	√	√	0.02	OK
18	7.97	18.99	18.99	133.58	0.74	132,87	√	√	0.03*	OK
19	7.90*	18.99	18.99	133.54	0.73	132,85	√	√	0.01	OK
20	7.98	18.99	18.99	133.59	0.72	132,87	√	√	0.04*	OK
21	7.92*	18.99	18.99	133.53	0.69*	132,88	√	√	0.02	OK
22	7.96	19.00	19.00	133.57	0.68*	132,87	√	√	0.03*	OK
23	7.94*	18.99	18.99	133.50	0.75	132,86	√	√	0.01	OK
24	7.97	18.99	18.99	133.58	0.73	132,88	√	√	0.04*	OK
25	7.93*	18.99	18.99	133.52	0.76	132,86	√	√	0.02	OK
26	7.98	18.99	18.99	133.60	0.72	132,88	√	√	0.03*	OK
27	7.91*	18.99	18.99	133.54	0.65*	132,86	√	√	0.01	OK
28	7.97	18.99	18.99	133.56	0.67*	132,88	√	√	0.05*	OK
29	7.94*	19.00	19.00	133.51	0.75	132,87	√	√	0.02	OK
30	7.98	18.99	18.99	133.57	0.75	132,86	√	√	0.03*	OK
31	7.92*	18.99	18.99	133.53	0.66*	132,85	√	√	0.01	OK
32	7.96	18.99	18.99	133.59	0.72	132,87	√	√	0.04*	OK
33	7.93*	18.99	18.99	133.54	0.66*	132,86	√	√	0.02	OK
34	7.97	18.99	18.99	133.56	0.72	132,86	√	√	0.03*	OK
35	7.95*	18.99	18.99	133.52	0.69*	132,87	√	√	0.01	OK
36	7.98	18.99	18.99	133.58	0.66*	132,87	√	√	0.04*	OK
37	7.92*	18.99	18.99	133.51	0.73	132,87	√	√	0.02	OK
38	7.96	18.99	18.99	133.57	0.75	132,86	√	√	0.03*	OK
39	7.91*	18.99	18.99	133.54	0.72	132,86	√	√	0.02	OK
40	7.97	18.99	18.99	133.60	0.71*	132,87	√	√	0.04*	OK
41	7.94*	18.99	18.99	133.52	0.69*	132,86	√	√	0.01	OK
42	7.98	18.99	18.99	133.56	0.76	132,86	√	√	0.03*	OK
43	7.93*	19.00	19.00	133.53	0.73	132,86	√	√	0.02	OK
44	7.97	18.99	18.99	133.59	0.73	132,86	√	√	0.04*	OK
45	7.91*	18.99	18.99	133.50	0.75	132,87	√	√	0.01	OK
46	7.98	18.99	18.99	133.57	0.65*	132,86	√	√	0.03*	OK
47	7.92*	18.99	18.99	133.54	0.69*	132,87	√	√	0.02	OK
48	7.97	18.99	18.99	133.58	0.75	132,86	√	√	0.04*	OK
49	7.94*	18.99	18.99	133.51	0.74	132,86	√	√	0.01	OK
50	7.96	18.99	18.99	133.56	0.73	132,86	√	√	0.05*	OK
51	7.92*	18.99	18.99	133.53	0.66*	132,86	√	√	0.02	OK
52	7.98	18.99	18.99	133.59	0.76	132,87	√	√	0.03*	OK

53	7.93*	18.99	18.99	133.52	0.71*	132,87	√	√	0.01	OK
54	7.97	18.99	18.99	133.57	0.74	132,87	√	√	0.04*	OK
55	7.91*	18.99	18.99	133.54	0.75	132,85	√	√	0.02	OK
56	7.97	18.99	18.99	133.60	0.72	132,86	√	√	0.03*	OK
57	7.94*	18.99	18.99	133.51	0.66*	132,86	√	√	0.02	OK
58	7.98	18.99	18.99	133.56	0.69*	132,87	√	√	0.04*	OK
59	7.92*	18.99	18.99	133.53	0.66*	132,86	√	√	0.01	OK
60	7.96	18.99	18.99	133.58	0.70*	132,86	√	√	0.03*	OK
61	7.93*	18.99	18.99	133.54	0.67*	132,87	√	√	0.02	OK
62	7.97	19.00	19.00	133.57	0.74	132,84	√	√	0.04*	OK
63	7.90*	18.99	18.99	133.52	0.70*	132,86	√	√	0.01	OK
64	7.98	18.99	18.99	133.59	0.66*	132,86	√	√	0.03*	OK
65	7.92*	18.99	18.99	133.51	0.68*	132,86	√	√	0.02	OK
66	7.97	18.99	18.99	133.56	0.70*	132,87	√	√	0.04*	OK
67	7.94*	18.99	18.99	133.53	0.73	132,87	√	√	0.01	OK
68	7.98	18.99	18.99	133.58	0.73	132,86	√	√	0.05*	OK
69	7.93*	19.00	18.99	133.50	0.72	132,87	√	√	0.02	OK
70	7.97	19.00	19.00	133.57	0.76	132,87	√	√	0.03*	OK
71	7.91*	18.98	18.99	133.54	0.67*	132,86	√	√	0.01	OK
72	7.96	18.99	18.99	133.59	0.73	132,86	√	√	0.04*	OK
73	7.92*	18.99	18.99	133.52	0.67*	132,86	√	√	0.02	OK
74	7.98	18.99	18.99	133.56	0.74	132,86	√	√	0.03*	OK
75	7.95*	18.99	18.99	133.51	0.65*	132,86	√	√	0.01	OK
76	7.97	19.00	19.00	133.58	0.72	132,88	√	√	0.04*	OK
77	7.94*	18.99	18.99	133.53	0.72	132,86	√	√	0.02	OK
78	7.91*	18.99	18.99	133.57	0.73	132,86	√	√	0.03*	OK
79	7.92*	18.99	18.99	133.54	0.72	132,85	√	√	0.01	OK
80	7.97	18.99	18.99	133.50	0.65*	132,86	√	√	0.01	OK

Note : *Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi

FORMULIR PEMERIKSAAN PUNCH DAN DIES

Ukuran Dies : 8 mm
Tipe Tooling : BB

No. Dies	Diameter Lubang Die (mm)	Outer Diameter (mm)		Total Length (mm)	
	Spesifikasi Standar CoA				
	8,00 - 8,02	23,99 - 24,00		22,19 - 22,22	
	T1	A1	A2	H1	H2
1	8.00	24.00	24.00	22.21	22.21
2	8.00	23.99	23.99	22.20	22.20
3	8.01	24.00	24.00	22.21	22.21
4	8.00	24.00	24.00	22.22	22.22
5	8,04*	23.99	23.99	22.20	22.20
6	8.02	24.00	24.00	22.21	22.21
7	8.00	24.00	24.00	22.20	22.20
8	8.01	23.99	23.99	22.21	22.21
9	8.00	24.00	24.00	22.21	22.21
10	8.00	24.00	24.00	22.22	22.22
11	8.00	23.99	23.99	22.20	22.20
12	8.01	24.00	24.00	22.21	22.21
13	8.03*	24.00	24.00	22.21	22.21
14	8.00	23.99	23.99	22.20	22.20
15	8.00	24.00	24.00	22.22	22.22
16	8.01	24.00	24.00	22.21	22.21
17	8.00	23.99	23.99	22.20	22.20
18	8.02	24.00	24.00	22.21	22.21
19	8.00	23.99	23.99	22.21	22.21
20	8.01	24.00	24.00	22.20	22.20
21	8.00	24.00	24.00	22.21	22.21
22	8.00	23.99	23.99	22.22	22.22
23	8,04*	24.00	24.00	22.20	22.20
24	8.03*	24.00	24.00	22.21	22.21
25	8.00	23.99	23.99	22.21	22.21
26	8.00	24.00	24.00	22.20	22.20
27	8.01	23.99	23.99	22.22	22.22
28	8.00	24.00	24.00	22.21	22.21
29	8.02	24.00	24.00	22.20	22.20
30	8.00	23.99	23.99	22.21	22.21
31	8.01	24.00	24.00	22.21	22.21
32	8.00	24.00	24.00	22.22	22.22
33	8.00	23.99	23.99	22.20	22.20
34	8.03*	24.00	24.00	22.21	22.21
35	8,04*	23.99	23.99	22.21	22.21
36	8.00	24.00	24.00	22.20	22.20
37	8.00	24.00	24.00	22.22	22.22
38	8.01	23.99	23.99	22.21	22.21
39	8.00	24.00	24.00	22.20	22.20
40	8.03*	24.00	24.00	22.21	22.21
41	8.01	23.99	23.99	22.21	22.21
42	8.00	24.00	24.00	22.22	22.22
43	8.02	24.00	24.00	22.20	22.20
44	8.00	23.99	23.99	22.21	22.21
45	8.01	24.00	24.00	22.21	22.21
46	8.00	23.99	23.99	22.20	22.20
47	8.00	24.00	24.00	22.22	22.22
48	8.03*	24.00	24.00	22.21	22.21

49	8.01	23.99	23.99	22.20	22.20
50	8.04*	24.00	24.00	22.21	22.21
51	8.00	24.00	24.00	22.21	22.21
52	8.01	23.99	23.99	22.20	22.20
53	8.03*	24.00	24.00	22.22	22.22
54	8.03*	23.99	23.99	22.21	22.21
55	8.03*	24.00	24.00	22.20	22.20
56	8.03*	24.00	24.00	22.21	22.21
57	8.02	23.99	23.99	22.21	22.21
58	8.00	24.00	24.00	22.22	22.22
59	8.01	24.00	24.00	22.20	22.20
60	8.00	23.99	23.99	22.21	22.21
61	8.00	24.00	24.00	22.21	22.21
62	8.04*	23.99	23.99	22.20	22.20
63	8.01	24.00	24.00	22.22	22.22
64	8.00	24.00	24.00	22.21	22.21
65	8.00	23.99	23.99	22.20	22.20
66	8.01	24.00	24.00	22.21	22.21
67	8.03*	24.00	24.00	22.21	22.21
68	8.00	23.99	23.99	22.22	22.22
69	8.01	24.00	24.00	22.20	22.20
70	8.00	23.99	23.99	22.21	22.21
71	8.02	24.00	24.00	22.21	22.21
72	8.04*	24.00	24.00	22.20	22.20
73	8.01	23.99	23.99	22.22	22.22
74	8.00	24.00	24.00	22.21	22.21
75	8.00	24.00	24.00	22.20	22.20
76	8.00	23.99	23.99	22.21	22.21
77	8.01	24.00	24.00	22.21	22.21
78	8.03*	23.99	23.99	22.22	22.22
79	8.00	24.00	24.00	22.20	22.20
80	8.00	24.00	24.00	22.21	22.21

Note : *Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi