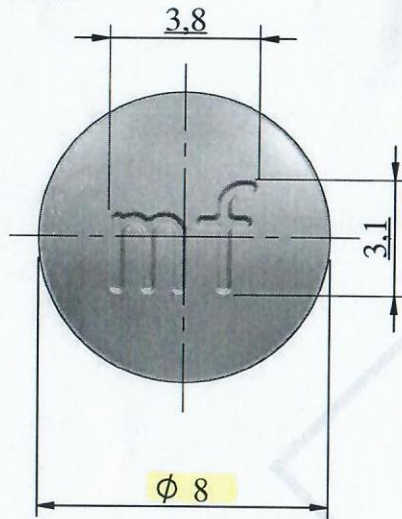
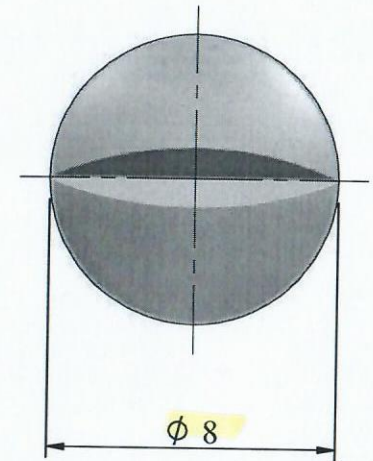
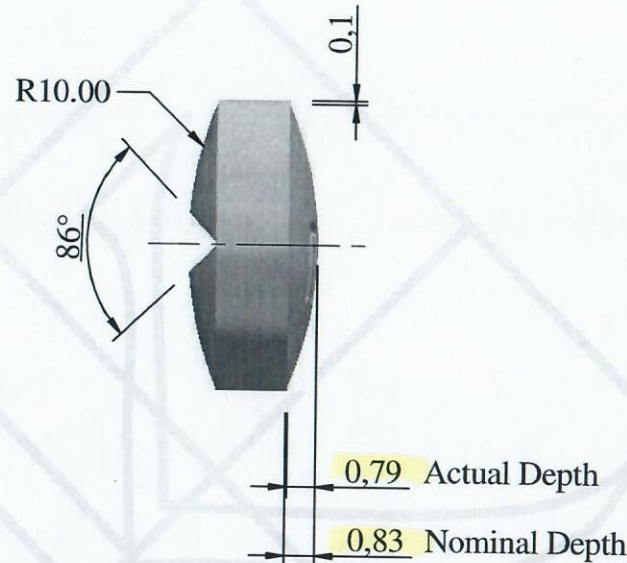
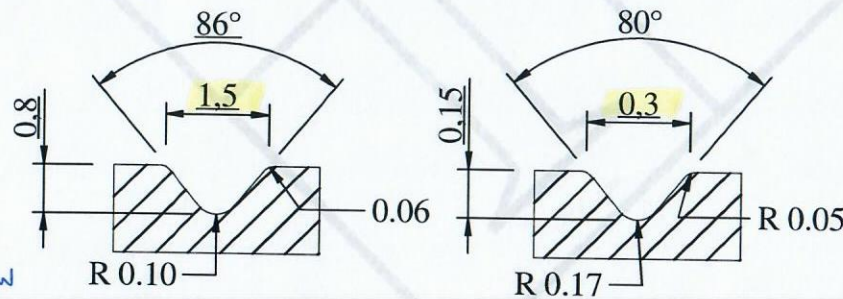




Upper Face



Lower Face



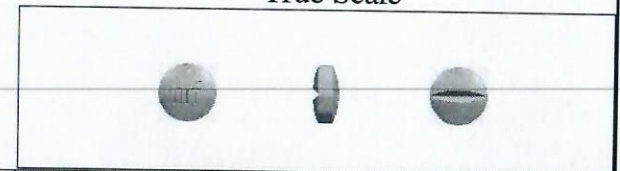
Breakline detail

Letter Engraving detail

08/26
(QA)

08/26
(TS)

True Scale



Approval:

29/26
Production
02/26
Engineering

Client	Mersi Pharma	Drg.No.	023Rev1	Safe Tip Pressure		Hob No.	
Size	8.00 mm Round Shape Std Concave	Drawn	Subash.Y	M.O.C. For Punch	S7 + Crn	Quantity	80 Sets
Scale	6 : 1	Date	16-08-2019	M.O.C. For Die	HCHCr	Remark	
Product	Brommer 30, Clofritis 10, Merson 25, Sandepril 50, etc.	Check By	S.S	Die Tolerance	+0.020 -0.000	Approved By	
Machine	Accura 75 stn	Date	16-08-2019	UP Tip Tolerance	-0.030 -0.040	Signature	
Model No.		Tooling T.	BB Tooling	LP Tip Tolerance	-0.020 -0.030	Date	

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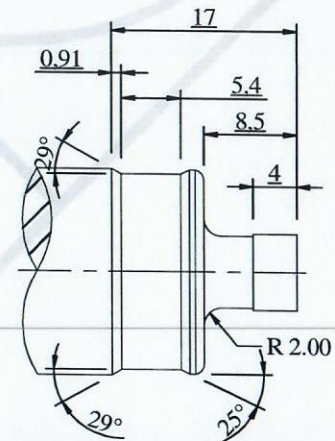
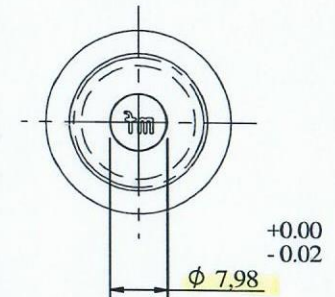
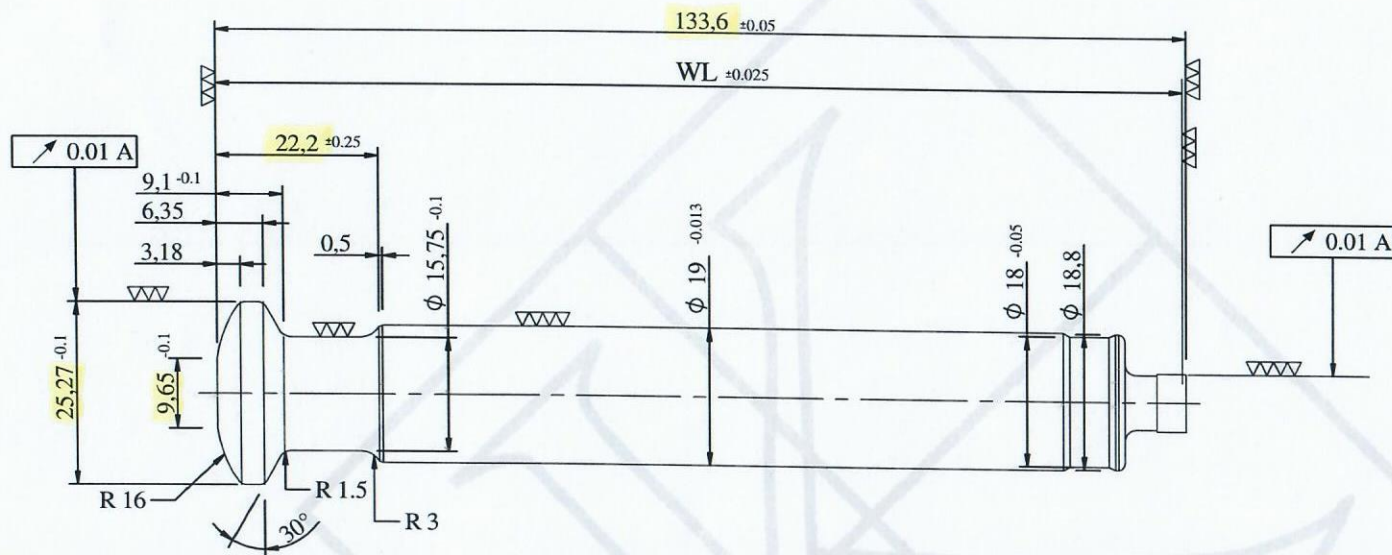
21, Dewani 6 Shah Indli Estate No. 4, Navghar Vasa (East), Pin - 401 210, Dist. Palghar, Maharashtra, INDIA

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Scale 1.5 : 1



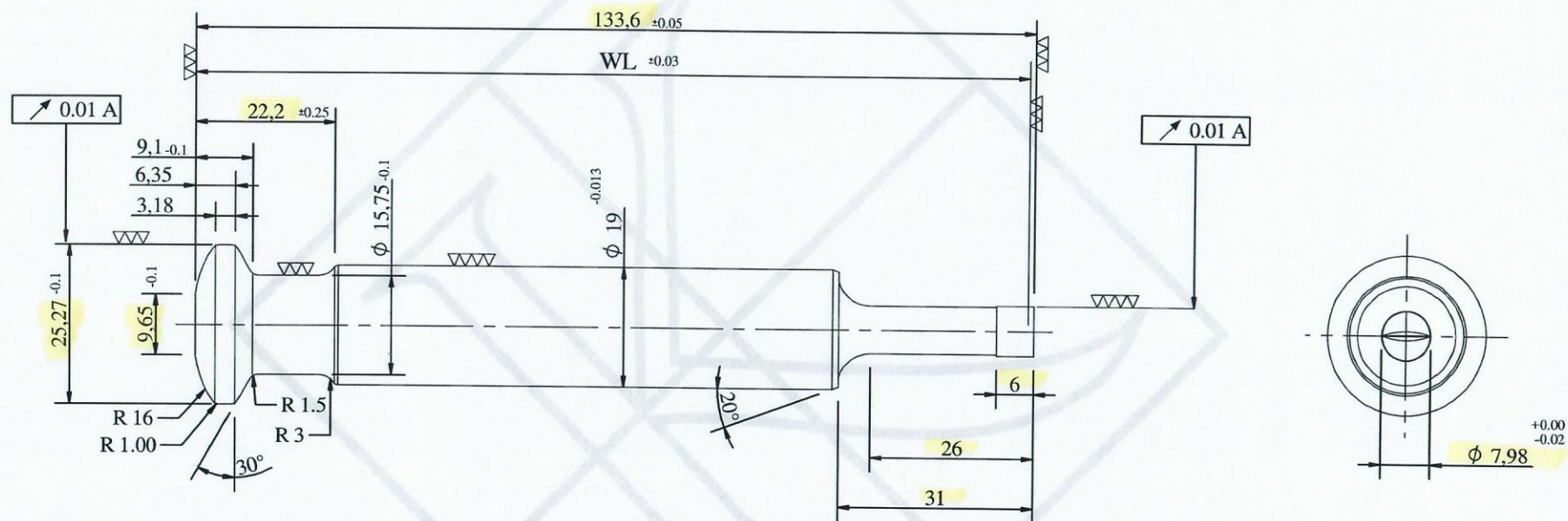
Approval :
HFW
Production

02/26
Engineering

Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	023Rev1	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	23-06-2026	Machine	Accura 75 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Subash.Y	Model No.	
1 Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	23-06-2026	Tooling Type	BB Type Tooling
Tip To Head 0.01	Materail	S7		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell C° Scale	Date	23-06-2026	Remark	



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Approval :

AFAN 29/06/2026
Production

6/7/26
Engineering

Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	023Rev1	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	23.06.2026	Machine	Accura 75 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Subash.Y	Model No.	
1Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	23.06.2026	Tooling Type	BB Type Tooling
Tip To Head 0.01	Material	S7		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell "C" Scale	Date	23.06.2026	Remark	

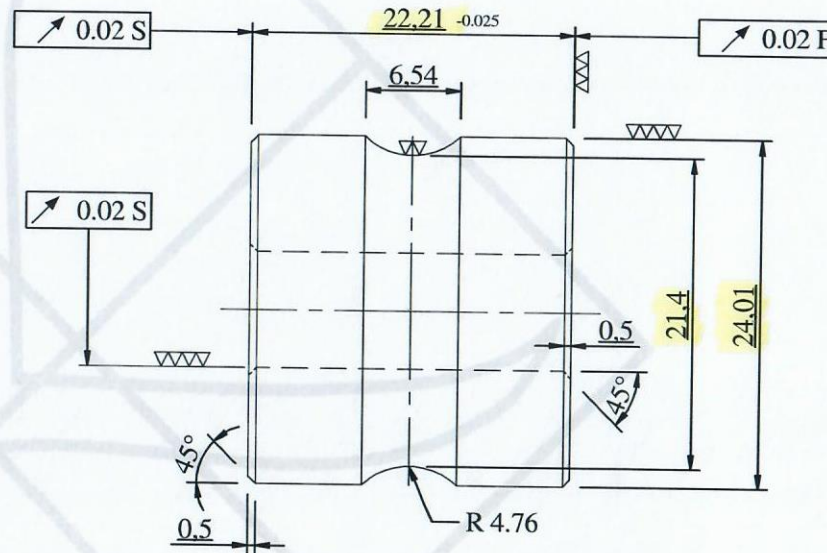
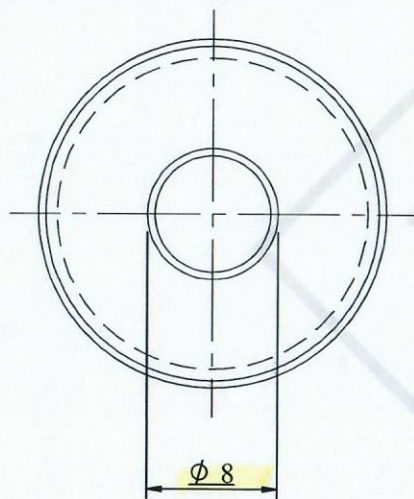


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Approval:

AFAN 29/06/26

02/06/26
Production

08/07/26
Engineering

Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	023Rev1	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	23-06-2026	Machine	Accura 75 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Subash. Y	Model No.	
1Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	23-06-2026	Tooling Type	BB Type Die
Tip To Head 0.01	Material	HCHCr D3		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	61 - 63	Hardness Rockwell "C" Scale	Date	23-06-2026	Remark	



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