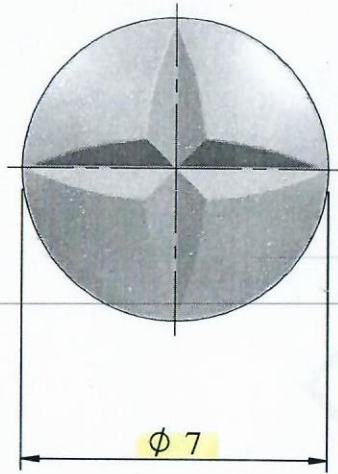
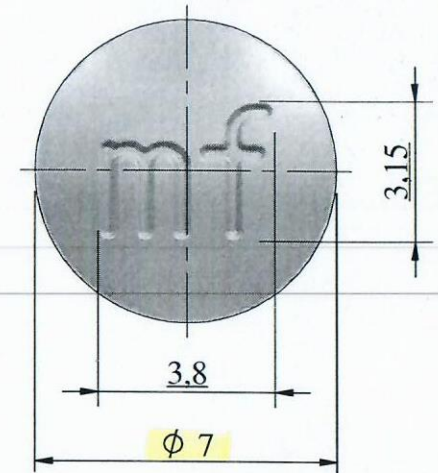
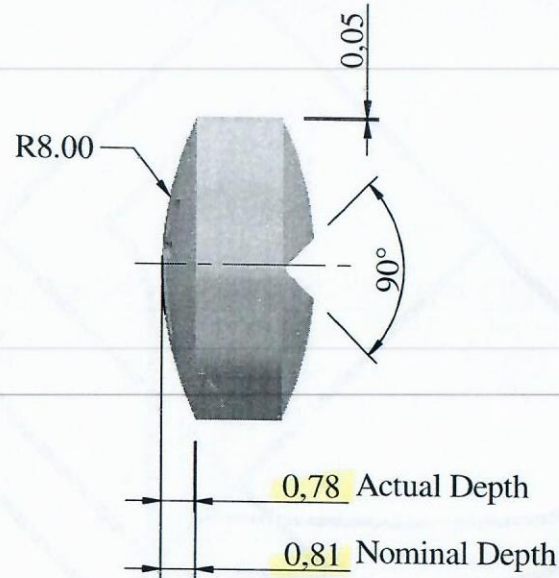
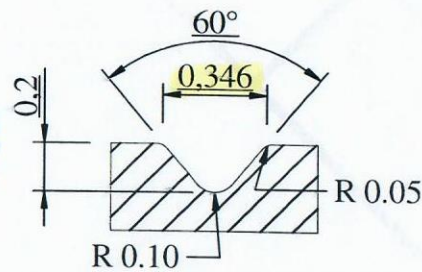




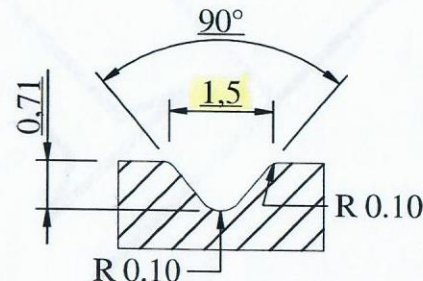
Upper Face



Lower Face



Letter Engraving detail



Breakline detail

02/26
810
(QA)

02/26
810
(TS)
True Scale

Approval:

SPAN
Production



Client	Mersi Pharma	Drg.No.	019Rev2	Safe Tip Pressure		Hob No.	
Size	7.00	Drawn	Subash.Y	M.O.C. For Punch	S7 + Crn	Quantity	80 Sets
Scale	6 : 1	Date	08-08-2024	M.O.C. For Die	HCHCr	Remark	
Product	Hexymer 2, Trihexyphenidyl, Lisdexer 2, Lisdexer 5, Prochlorper 10, Versilon 6 etc	Check By	S.S	Die Tolerance	+0.020 -0.000	Approved By	
Machine	Accura 75 Stn	Date	08-08-2024	UP Tip Tolerance	-0.030 -0.040	Signature	
Model No.	81	Tooling T.	BB Tooling	LP Tip Tolerance	-0.020 -0.030	Date	

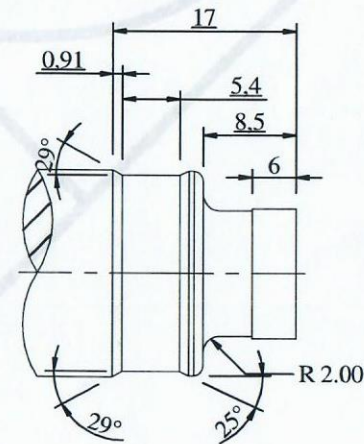
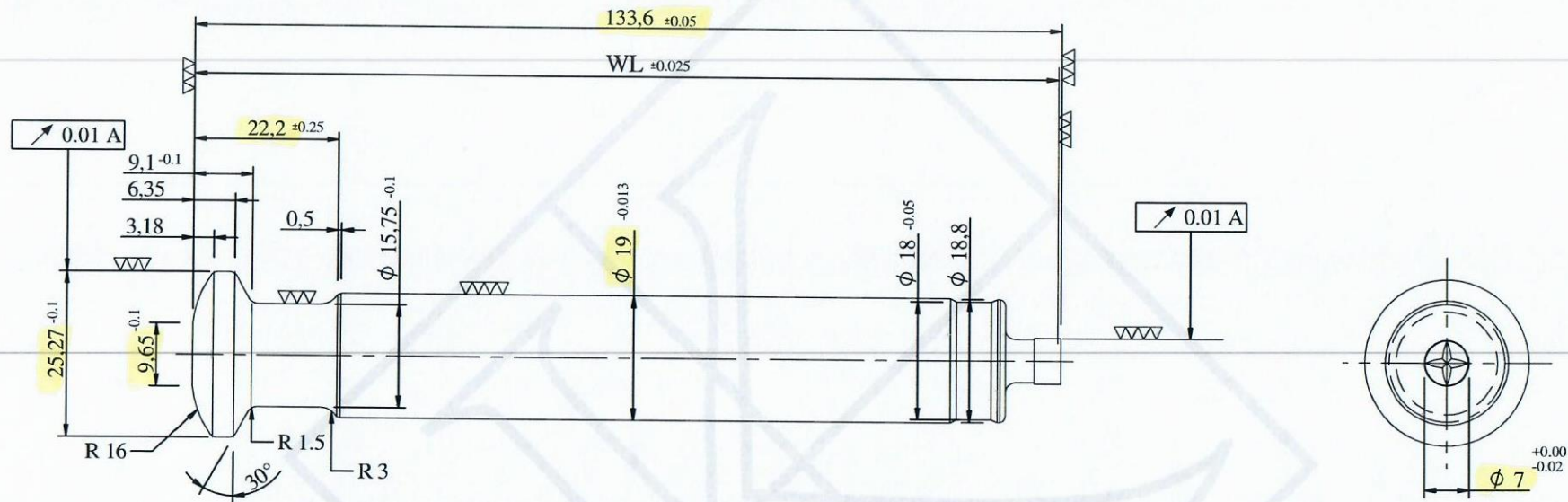
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info@kaizentooling.com
www.kaizentooling.com
www.kaizentooling.in



Scale 1.5 : 1

Approval :

29/06/26
02/26
07

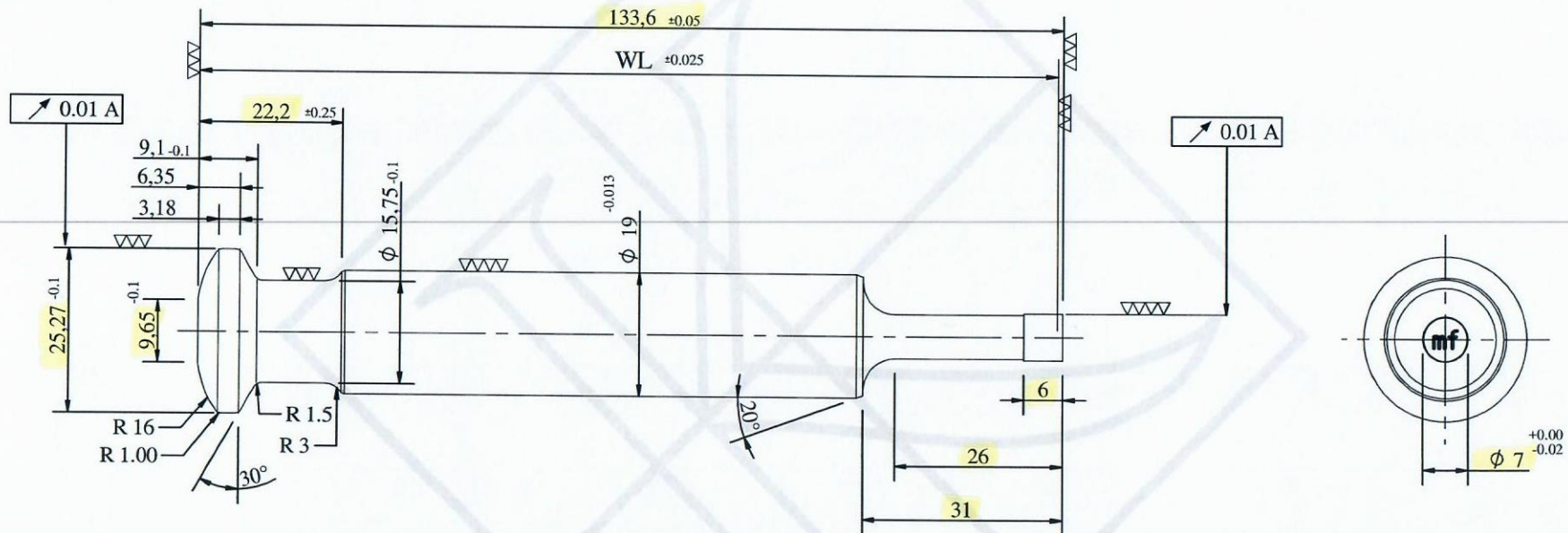
Production

MERSIFARMA TM
KPSUKABUMI
7/7/26
Engineering

Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	019 Rev2	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	23-06-2026	Machine	Accura 81 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Subash.Y	Model No.	
1Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	23-06-2026	Tooling Type	BB Type Tooling
Tip To Head 0.01	Material	S7		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell "C" Scale	Date	23-06-2026	Remark	



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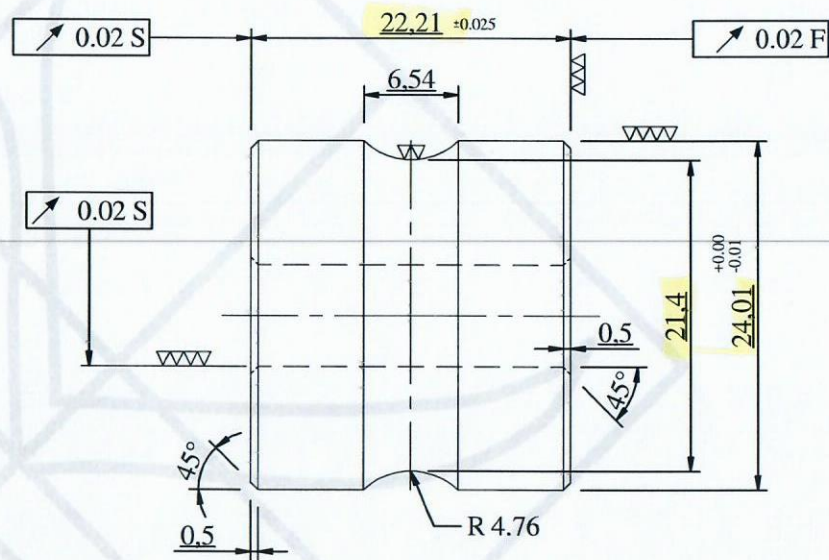
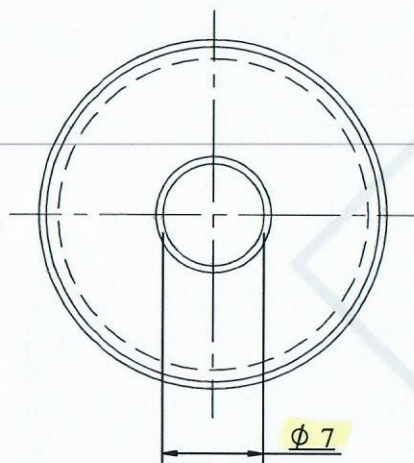
Approval :
 02/26
 29/06
 Production

MERSIFARMA™
 Engineering

Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	019 Rev2	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽▽	0.025 - 0.10	Date	23-06-2026	Machine	Accura 81 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽▽	0.10 - 0.80	Drawn	Subash.Y	Model No.	
1Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽▽	1.60 - 6.30	Date	23-06-2026	Tooling Type	BB Type Tooling
Tip To Head 0.01	Material	S7 + Crn		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell "C" Scale	Date	23-06-2026	Remark	



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Approval :
RAN 29/06

02/26
01
Production

MERSI PHARMA TM
02/26
01
Engineering

Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	019 Rev2	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	23-06-2026	Machine	Accura 81 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Subash. Y	Model No.	
1 Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	23-06-2026	Tooling Type	BB Type Die
Tip To Head 0.01	Material	HCHCr D3		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	61 - 63	Hardness Rockwell "C" Scale	Date	23-06-2026	Remark	



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