

 PT. MERSIFARMA TM. SUKABUMI-INDONESIA	MASTER FORMULA ANTASIDA DOEN SUSPENSI IPJ00214						Halaman : 1 dari 2 Nomor Dokumen : MFT/00214.A.00 Document No. Tanggal berlaku : Effective date :	
	DEPARTEMEN			SEKSI			Menggantikan No. : Superseded No. : Tanggal : Date :	
	DEPARTEMENT			SECTION				
	RESEARCH & DEVELOPMENT			FORMULASI FORMULATION				
Disusun oleh : Prepared by : R&D Staff/ Spv			Diperiksa oleh : Checked by : Formulation Asst./ Manager			Disetujui oleh : Approved by : Head of R&D		

BAHAN AKTIF	: Aluminium Hydroxide Dried Gel : Magnesium Hydroxide
<i>Active Ingredients</i>	: Aluminium Hydroxide Dried Gel : Magnesium Hydroxide
PEMERIAN	: Cairan suspensi kental, warna putih dan wangi peppermint.
<i>Appearance</i>	: Viscous liquid suspension with white color and fragrance
Volume per Botol	: 61.0 - 62.0 mL
<i>Volume each Bottle</i>	: 61.0 - 62.0 mL
BESAR BETS	: 2000 L ~ 32,520 Botol
<i>Batch Size</i>	: 2000 L ~ 32,520 Bottle
ISI PER KARTON	: 1 Karton @ 100 Botol @ 60 mL
<i>Contents/ Carton Box</i>	: 1 Carton Box @ 100 bottle @ 60 mL
KOMPOSISI	:
<i>Composition</i>	:

1. PENCAMPURAN (Mixing)											
No.	Kode Item <i>Item Code</i>	Nama Bahan Baku <i>Raw Materials</i>	Produsen <i>Manuf.</i>	%	Jumlah per 5 mL <i>Qty / 5 mL</i>	Overages (%)	Jumlah per 5 mL setelah Overages <i>Qty / 5 mL (after overages)</i>	Jumlah per Folding Box <i>Qty / FB</i>	Unit <i>Units</i>	Jumlah per Bets <i>Qty / Batch</i>	Unit <i>Units</i>
1.1 PENCAMPURAN (Mixing)											
1.	IBA0003A0	Aluminium Hydroxide Dried Gel	Par Drugs & Chemicals	5.23%	261.45	N/A	N/A	-	mg	104.58	Kg
2.	IBA00062A0	Magnesium Hydroxide	Par Drugs & Chemicals Limited, India	4.00%	200.00	5.25	210.50	-	mg	84.20	Kg
3.	IBP00146A0	Sodium CMC	Shandong Head Co.,LTD	1.00%	50.00	N/A	N/A	-	mg	20.00	Kg
4.	IBC00019A0	Sorbitol	Sorini Agro Asla (Cargil Indonesia)	6.00%	300.00	N/A	N/A	-	mg	120.00	Kg
5.	IBP00165A0	Sucralose	Unitech Chemical Zibo	0.01%	0.25	N/A	N/A	-	mg	100.00	G
6.	IBP00052A0	Methylparaben	Ueno Fine Chemicals Industry, LTD - Japan	0.20%	10.00	N/A	N/A	-	mg	4.00	Kg
7.	IBP00061A0	Propylparaben	Ueno Fine Chemicals Industry, LTD - Japan	0.02%	1.00	N/A	N/A	-	mg	400.00	G
8.	IBC00042A0	Peppermint Oil	Anhui Province Yipen Spice Co Ltd	0.015%	0.75	N/A	N/A	-	mg	300.00	G
9.	IBC00015A0 IBC00015B1	Propylene Glycol	Dongying Hi-Tech Spring Chemical Industry CO., Ltd Dow Chemicals - Singapore	1.50%	75.00	N/A	N/A	-	mg	30.00	Kg
10.	IBP00200B0	Disodium Edetate	Merck	0.01%	0.50	N/A	N/A	-	mg	200.00	G
11.	IBP00005B0	Citric Acid Anhydrate	Shandong Ensign Industry	5.50%	275.00	N/A	N/A	-	mg	110.00	Kg
12.	IBP00050A0	Mannitol	Qingdao Bright Moon Seaweed Group CO., LTD.	1.00%	50.00	N/A	N/A	-	mg	20.00	Kg
13.	IBC00041A0	Hydrochloride Acid 37%	Merck - Germany		qs	N/A	N/A	-	mL	14.40	L
14.	IBC00016A0	Purified Water ad	PT Mersifarma TM	100.00%	5.00	N/A	N/A	-	mL	2000.00	L
Total				100.00%	5.00	N/A	N/A	-	mL	2000.00	L

2. PENGEMASAN (Packaging)							
No.	Kode Item <i>Item Code</i>	Nama Bahan Kemasan <i>Packaging Materials</i>	Produsen <i>Manuf.</i>	Jumlah per Botol <i>Qty / Bottle</i>	Jumlah per Karton <i>Qty / Master Box</i>	Jumlah per Bets <i>Qty / Batch</i>	Unit <i>Units</i>
2.1 PENGEMASAN PRIMER (Primary Packaging)							
1.	IOL00003	Botol plastik amber 62 mL <i>Amber plastic bottle 62 mL</i>	PT. Cipta Perkasa T/ Jayatama S/ Putra Kemas M	1.00	100.00	32520.00	Pcs
2.	ITB00006	Tutup botol aluminium print mersi 28.3 mm <i>Printed mersi allucap 28.3 mm</i>	Altinex/ Ancol Terang/ Adhijaya Satmika	1.00	100.00	34146.00	Pcs