

FORMULIR PEMERIKSAAN PUNCH DAN DIES

Ukuran : 18x7 mm
 Penandaan : logo
 Tipe Tooling : D

No. Punch	Ukuran Tip (mm)		Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Logo Engraving
	Spesifikasi Standar CoA									
	17.95-17.97	6.95-6.97	25.32-25.34		133.55-133.65	1.38-1.40	132.19-132.22			
	T1	T2	A1	A2	H1	C1	H2	Go	No-Go	
1	17.95	6.94*	25.33	25.33	133.55	1.25*	132.21	√	√	OK
2	17.95	6.94*	25.33	25.33	133.55	1.32*	132.21	√	√	OK
3	17.94*	6.95	25.33	25.33	133.56	1.37*	132.19	√	√	OK
4	17.94*	6.95	25.33	25.33	133.56	1.35*	132.22	√	√	OK
5	17.94*	6.96	25.33	25.33	133.56	1.31*	132.22	√	√	OK
6	17.94*	6.96	25.33	25.33	133.56	1.28*	132.21	√	√	OK
7	17.95	6.95	25.33	25.33	133.56	1.27*	132.22	√	√	OK
8	17.95	6.95	25.33	25.33	133.56	1.29*	132.22	√	√	OK
9	17.95	6.96	25.33	25.33	133.56	1.30*	132.22	√	√	OK
10	17.94*	6.95	25.33	25.33	133.59	1.29*	132.21	√	√	OK
11	17.95	6.96	25.33	25.33	133.58	1.34*	132.20	√	√	OK
12	17.95	6.94*	25.33	25.33	133.58	1.24*	132.22	√	√	OK
13	17.95	6.96	25.33	25.33	133.53*	1.34*	132.20	√	√	OK
14	17.96	6.95	25.33	25.33	133.55	1.35*	132.21	√	√	OK
15	17.96	6.96	25.33	25.33	133.54*	1.31*	132.21	√	√	OK
16	17.96	6.96	25.33	25.33	133.56	1.30*	132.21	√	√	OK
17	17.96	6.94*	25.33	25.33	133.55	1.36*	132.20	√	√	OK
18	17.96	6.95	25.33	25.33	133.58	1.31*	132.20	√	√	OK
19	17.95	6.96	25.33	25.33	133.56	1.28*	132.19	√	√	OK
20	17.95	6.95	25.33	25.33	133.56	1.30*	132.22	√	√	OK
21	17.96	6.96	25.33	25.33	133.53*	1.32*	132.19	√	√	OK
22	17.96	6.96	25.33	25.33	133.56	1.30*	132.22	√	√	OK
23	17.95	6.96	25.33	25.33	133.58	1.24*	132.22	√	√	OK
24	17.95	6.96	25.33	25.33	133.56	1.28*	132.22	√	√	OK
25	17.95	6.96	25.33	25.33	133.50*	1.28*	132.20	√	√	OK
26	17.95	6.96	25.33	25.33	133.54*	1.28*	132.20	√	√	OK
27	17.95	6.95	25.33	25.33	133.58	1.27*	132.21	√	√	OK
28	17.96	6.96	25.33	25.33	133.60	1.32*	132.21	√	√	OK
29	17.95	6.96	25.33	25.33	133.58	1.23*	132.22	√	√	OK
30	17.95	9.94	25.33	25.33	133.55	1.35*	132.22	√	√	OK
31	17.95	6.95	25.33	25.33	133.57	1.31*	132.22	√	√	OK
32	17.95	6.96	25.33	25.33	133.55	1.30*	132.20	√	√	OK
33	17.95	6.96	25.33	25.33	133.57	1.32*	132.21	√	√	OK
34	17.94*	6.95	25.33	25.33	133.52*	1.29*	132.19	√	√	OK
35	17.94*	6.96	25.33	25.33	133.57	1.31*	132.20	√	√	OK
36	17.95	6.96	25.33	25.33	133.57	1.29*	132.21	√	√	OK
37	17.95	6.95	25.33	25.33	133.56	1.31*	132.19	√	√	OK
38	17.95	6.96	25.33	25.33	133.57	1.32*	132.19	√	√	OK
39	17.96	6.95	25.33	25.33	133.54*	1.26*	132.20	√	√	OK
40	17.95	6.95	25.33	25.33	133.56	1.30*	132.19	√	√	OK
41	17.94*	6.96	25.33	25.33	133.57	1.32*	132.20	√	√	OK
42	17.95	6.95	25.33	25.33	133.56	1.21*	132.22	√	√	OK
43	17.95	6.96	25.33	25.33	133.57	1.28*	132.22	√	√	OK
44	17.95	6.94*	25.33	25.33	133.53*	1.30*	132.19	√	√	OK
45	17.95	6.96	25.33	25.33	133.56	1.30*	132.22	√	√	OK

Note : * Tidak memenuhi spesifikasi

No. Punch	Ukuran Tip (mm)		Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Logo Engraving
	Spesifikasi Standar CoA									
	17.95-17.97	6.95-6.97	25.32-25.34		133.55-133.65	1.38-1.40	132.19-132.22			
	T1	T2	A1	A2	H1	C1	H2	Go	No-Go	
46	17.96	6.95	25.33	25.33	133.57	1.38*	132.22	√	√	OK
47	17.95	6.95	25.33	25.33	133.54*	1.26*	132.22	√	√	OK
48	17.96	6.95	25.33	25.33	133.55	1.36*	132.22	√	√	OK
49	17.96	6.95	25.33	25.33	133.57	1.25*	132.22	√	√	OK
50	17.96	6.95	25.33	25.33	133.55	1.31*	132.20	√	√	OK

Note : * Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi

FORMULIR PEMERIKSAAN PUNCH DAN DIES

Ukuran : 18x7 mm
 Penandaan : Breakline
 Tipe Tooling : D

No. Punch	Ukuran Tip (mm)		Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Breakline Engraving
	Spesifikasi Standar CoA									
	17.95-17.97	6.95-6.97	25.32-23.34		133.55-133.65	1.38-1.40	132.18-132.22	Go	No-Go	
	T1	T2	A1	A2	H1	C1	H2			
1	17.94*	6.95	25.33	25.33	133.55	1.26*	132.20	√	√	OK
2	17.95	6.94*	25.33	25.33	133.58	1.31*	132.22	√	√	OK
3	17.94*	6.95	25.33	25.33	133.55	1.27*	132.21	√	√	OK
4	17.94*	6.95	25.33	25.33	133.54*	1.29*	132.22	√	√	OK
5	17.95	6.95	25.33	25.33	133.55	1.28*	132.22	√	√	OK
6	17.94*	6.95	25.33	25.33	133.54*	1.28*	132.21	√	√	OK
7	17.93*	6.95	25.33	25.33	133.55	1.27*	132.20	√	√	OK
8	17.95	6.94*	25.33	25.33	133.55	1.26*	132.22	√	√	OK
9	17.95	6.95	25.33	25.33	133.53*	1.28*	132.22	√	√	OK
10	17.94*	6.95	25.33	25.33	133.56	1.29*	132.22	√	√	OK
11	17.94*	6.95	25.33	25.33	133.56	1.25*	132.20	√	√	OK
12	17.95	6.94*	25.33	25.33	133.55	1.29*	132.21	√	√	OK
13	17.94*	6.94*	25.33	25.33	133.54*	1.28*	132.20	√	√	OK
14	17.94*	6.95	25.33	25.33	133.55	1.27*	132.20	√	√	OK
15	17.94*	6.95	25.33	25.33	133.55	1.25*	132.22	√	√	OK
16	17.94*	6.95	25.33	25.33	133.56	1.27*	132.21	√	√	OK
17	17.94*	6.95	25.33	25.33	133.55	1.30*	132.22	√	√	OK
18	17.95	6.94*	25.33	25.33	133.56	1.27*	132.22	√	√	OK
19	17.94*	6.95	25.33	25.33	133.55	1.26*	132.21	√	√	OK
20	17.93*	6.95	25.33	25.33	133.55	1.35*	132.20	√	√	OK
21	17.93*	6.95	25.33	25.33	133.56	1.28*	132.20	√	√	OK
22	17.95	6.95	25.33	25.33	133.53*	1.34*	132.19	√	√	OK
23	17.95	6.95	25.33	25.33	133.53*	1.23*	132.21	√	√	OK
24	17.94*	6.94*	25.33	25.33	133.55	1.27*	132.19	√	√	OK
25	17.94*	6.95	25.33	25.33	133.56	1.26*	132.21	√	√	OK
26	17.94*	6.94*	25.33	25.33	133.54*	1.28*	132.21	√	√	OK
27	17.95	6.95	25.33	25.33	133.53*	1.27*	132.20	√	√	OK
28	17.95	6.94*	25.33	25.33	133.57	1.29*	132.19	√	√	OK
29	17.95	6.95	25.33	25.33	133.56	1.31*	132.21	√	√	OK
30	17.94*	6.94*	25.33	25.33	133.56	1.27*	132.21	√	√	OK
31	17.95	6.95	25.33	25.33	133.55	1.28*	132.20	√	√	OK
32	17.94*	6.94*	25.33	25.33	133.55	1.26*	132.19	√	√	OK
33	17.94*	6.95	25.33	25.33	133.55	1.30*	132.19	√	√	OK
34	17.95	6.95	25.33	25.33	133.55	1.29*	132.21	√	√	OK
35	17.95	6.94*	25.33	25.33	133.56	1.27*	132.21	√	√	OK
36	17.94*	6.95	25.33	25.33	133.54*	1.28*	132.19	√	√	OK
37	17.95	6.95	25.33	25.33	133.56	1.31*	132.19	√	√	OK
38	17.94*	6.94*	25.33	25.33	133.58	1.31*	132.20	√	√	OK
39	17.95	6.95	25.33	25.33	133.53*	1.28*	132.19	√	√	OK
40	17.95	6.94*	25.33	25.33	133.55	1.30*	132.21	√	√	OK
41	17.95	6.94*	25.33	25.33	133.55	1.29*	132.21	√	√	OK
42	17.93*	6.94*	25.33	25.33	133.54*	1.32*	132.21	√	√	OK
43	17.94*	6.95	25.33	25.33	133.58	1.26*	132.20	√	√	OK
44	17.94*	6.95	25.33	25.33	133.54*	1.30*	132.20	√	√	OK
45	17.94*	6.95	25.33	25.33	133.58	1.30*	132.21	√	√	OK

Note : * Tidak memenuhi spesifikasi

No. Punch	Ukuran Tip (mm)		Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Breakline Engraving
	Spesifikasi Standar CoA									
	17.95-17.97	6.95-6.97	25.32-23.34		133.55-133.65	1.38-1.40	132.19-132.22			
	T1	T2	A1	A2	H1	C1	H2	Go	No-Go	
46	17.95	6.95	25.33	25.33	133.57	1.30*	132.18	√	√	OK
47	17.94*	6.95	25.33	25.33	133.53*	1.24*	132.20	√	√	OK
48	17.94*	6.93*	25.33	25.33	133.56	1.31*	132.21	√	√	OK
49	17.94*	6.95	25.33	25.33	133.58	1.24*	132.22	√	√	OK
50	17.94*	6.95	25.33	25.33	133.54*	1.31*	132.20	√	√	OK

Note : * Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi

FORMULIR PEMERIKSAAN
PUNCH DAN DIES

Ukuran Dies
Tipe Tooling

:18x7 mm
: D

No. Dies	Diameter Lubang Die (mm)		Outer Diameter (mm)		Total Length (mm)	
			Spesifikasi Standar CoA			
	18.00-18.01	7.00-7.01	38.09-38.10		23.78-23.81	
	T1	T2	A1	A2	H1	H2
1	18.02*	7.01	38.09	38.09	23.8	23.8
2	18.02*	7.00	38.09	38.09	23.8	23.8
3	18.04*	7.03*	38.09	38.09	23.8	23.8
4	18.01	7.01	38.09	38.09	23.8	23.8
5	18.02*	7.01	38.09	38.09	23.8	23.8
6	18.02*	7.01	38.09	38.09	23.8	23.8
7	18.02*	7.01	38.09	38.09	23.8	23.8
8	18.01	7.00	38.09	38.09	23.8	23.8
9	18.03*	7.02*	38.09	38.09	23.8	23.8
10	18.02*	7.02*	38.09	38.09	23.8	23.8
11	18.02*	7.02*	38.09	38.09	23.8	23.8
12	18.02*	7.01	38.09	38.09	23.8	23.8
13	18.01	7.01	38.09	38.09	23.8	23.8
14	18.01	7.02*	38.09	38.09	23.8	23.8
15	18.03*	7.02*	38.09	38.09	23.8	23.8
16	18.02*	7.01	38.09	38.09	23.8	23.8
17	18.01	7.01	38.09	38.09	23.8	23.8
18	18.04*	7.01	38.09	38.09	23.8	23.8
19	18.01	7.02*	38.09	38.09	23.8	23.8
20	18.03*	7.02*	38.09	38.09	23.8	23.8
21	18.02*	7.01	38.09	38.09	23.8	23.8
22	18.01	7.02*	38.09	38.09	23.8	23.8
23	18.02*	7.02*	38.09	38.09	23.8	23.8
24	18.01	7.02*	38.09	38.09	23.8	23.8
25	18.01	7.01	38.09	38.09	23.8	23.8
26	18.02*	7.02*	38.09	38.09	23.8	23.8
27	18.02*	7.00	38.09	38.09	23.8	23.8
28	18.02*	7.02*	38.09	38.09	23.8	23.8
29	18.02*	7.02*	38.09	38.09	23.8	23.8
30	18.01	7.02*	38.09	38.09	23.8	23.8
31	18.02*	7.02*	38.09	38.09	23.8	23.8
32	18.04*	7.02*	38.09	38.09	23.8	23.8
33	18.02*	7.03*	38.09	38.09	23.8	23.8
34	18.00	7.02*	38.09	38.09	23.8	23.8
35	18.02*	7.02*	38.09	38.09	23.8	23.8
36	18.04*	7.02*	38.09	38.09	23.8	23.8
37	18.02*	7.01	38.09	38.09	23.8	23.8
38	18.02*	7.02*	38.09	38.09	23.8	23.8
39	18.00	7.02*	38.09	38.09	23.8	23.8
40	18.04*	7.02*	38.09	38.09	23.8	23.8
41	18.00	7.01	38.09	38.09	23.8	23.8
42	18.00	7.01	38.09	38.09	23.8	23.8
43	18.00	7.00	38.09	38.09	23.8	23.8
44	18.02*	7.01	38.09	38.09	23.8	23.8
45	18.00	7.02*	38.09	38.09	23.8	23.8

Note : * Tidak memenuhi spesifikasi

No. Dies	Diameter Lubang Die (mm)		Outer Diameter (mm)		Total Length (mm)	
			Spesifikasi Standar CoA			
	18.00-18.01	7.00-7.01	38.09-38.10		23.78-23.81	
	T1	T2	A1	A2	H1	H2
46	18.01	7.01	38.09	38.09	23.8	23.8
47	18.02*	7.01	38.09	38.09	23.8	23.8
48	18.01	7.00	38.09	38.09	23.8	23.8
49	18.01	7.00	38.09	38.09	23.8	23.8
50	18.01	7.00	38.09	38.09	23.8	23.8

Note : * Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi