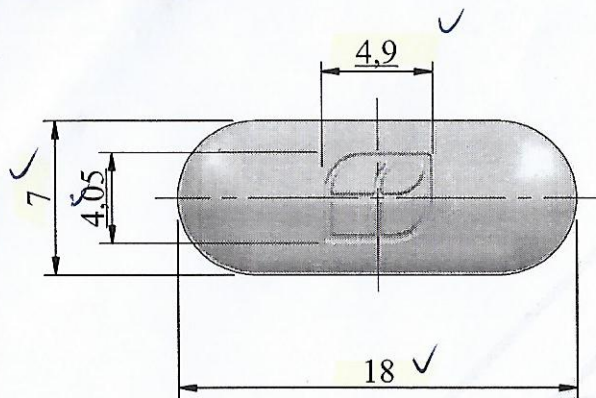
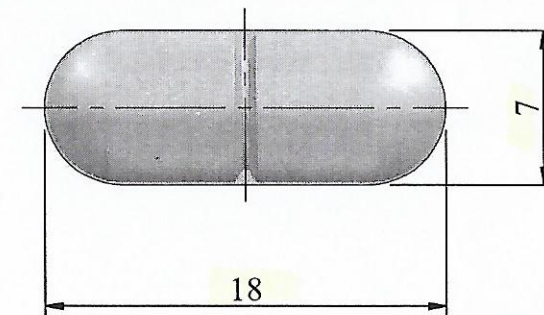
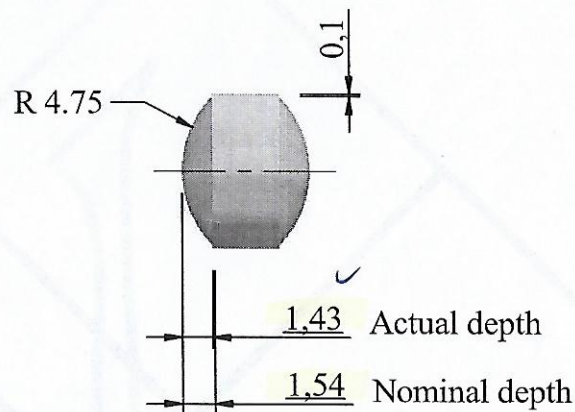


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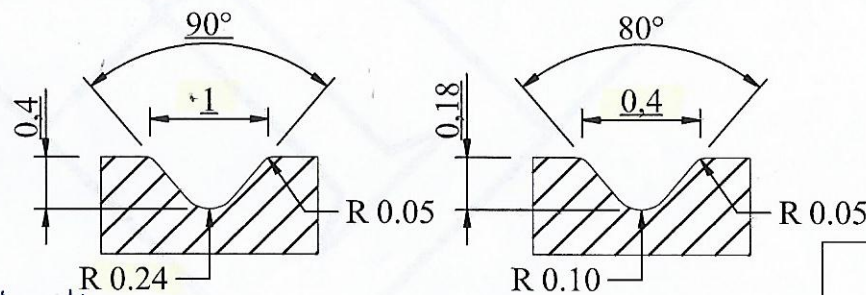
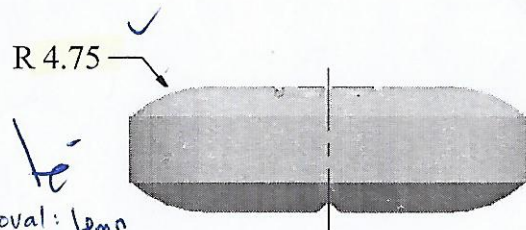
All Dimension Are In mm



Upper face



Lower face



Breakline Detail

Logo Engraving Detail

True Scale



Approval: Lpm

Production

Engineering

TS

QA

Client	Mersifarma Indonesia	Drg.No.	025rev1	Safe Tip Pressure	Hobn		
Size	18.00 x 7.00	Drawn	Subash.Y	M.O.C. For Punch	S7 + Crn	Quantity	50 sets
Scale	3 : 1	Date	18-03-2019	M.O.C. For Die	HCHCr	Remark	
Product	Mefenamic Acid 500	Check By	S.S	Die Tolerance	+0.020 -0.000	Approved By	
Machine	Accura 45 Stn	Date	18-03-2019	UP Tip Tolerance	-0.030 -0.040	Signature	
Model No.		Tooling T.	D	LP Tip Tolerance	-0.020 -0.030	Date	

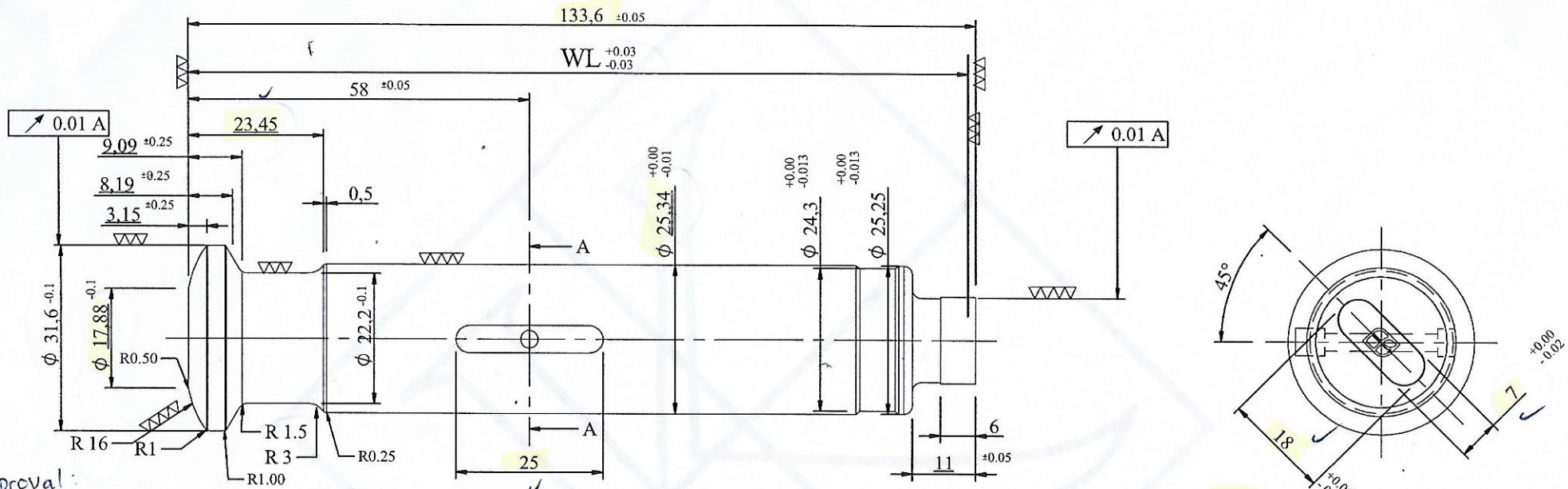
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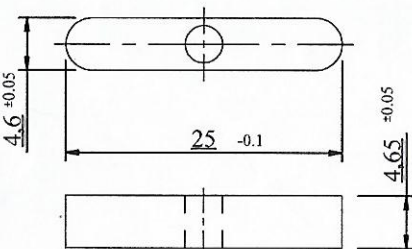
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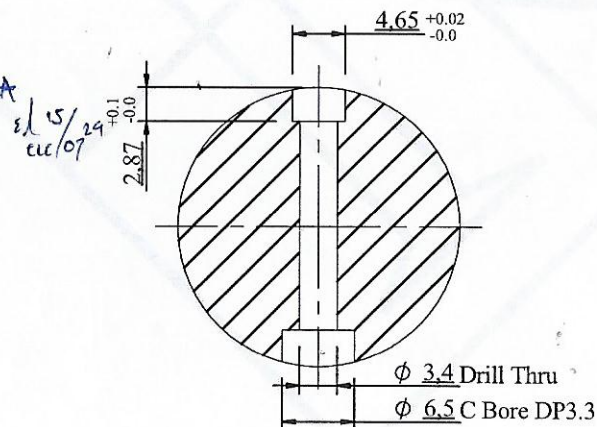


Approval:

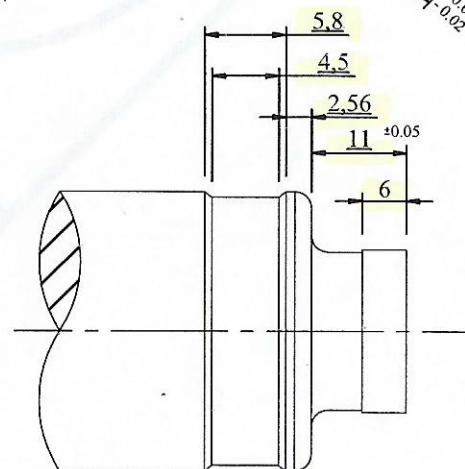
Handwritten notes and signatures:
 26/6/24
 Production 8mm/24 Engineering
 15/24
 22/24



KEY DETAIL



Section : A - A



Scale 1.5 : 1

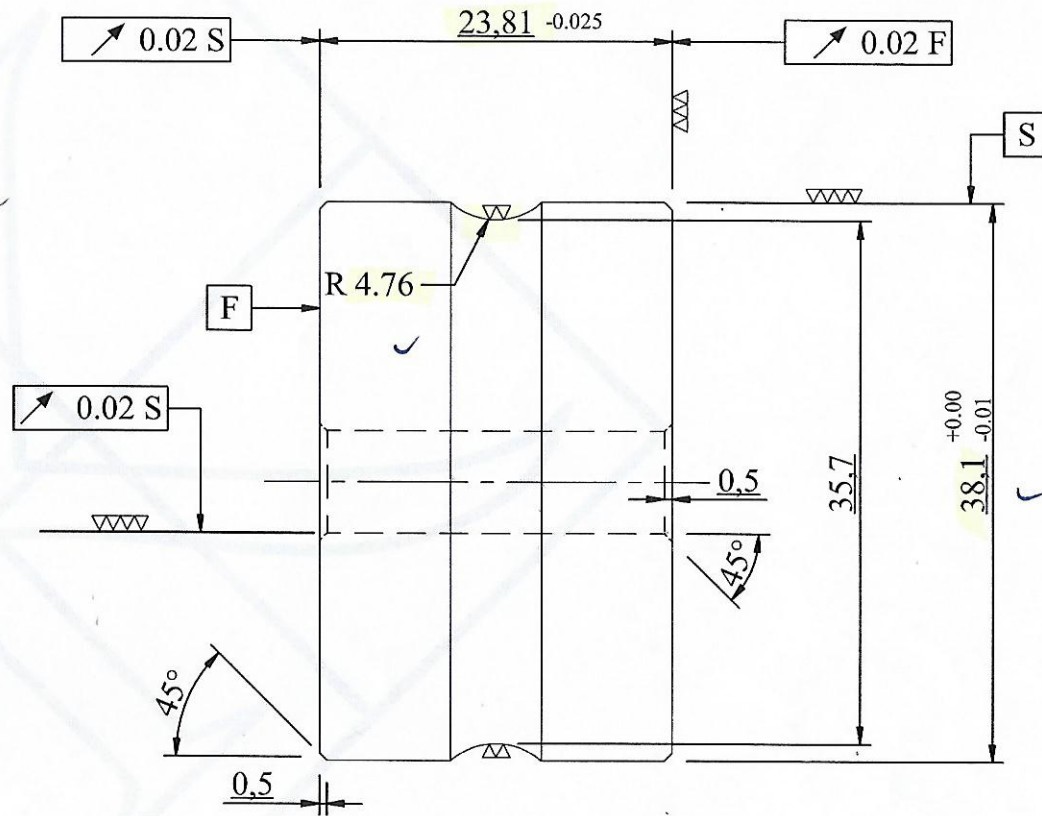
Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	025	Client*	Mersi Pharma Indonesia
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	13-06-2024	Machine	Accura 45 Stn
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Subash.Y	Model No.	
1Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽▽	1.60 - 6.30	Date	13-06-2024	Tooling Type	D Type Tooling
Tip To Head 0.01	Materail	S7		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell "C" Scale	Date	13-06-2024	Remark	



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Approval :
w/ 2/29
ASMR 06 HAW 06
production 8mm 10/06/24

26/6/24
Engineering

~~TS~~ ~~QA~~ 2/15/29





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