

GERRESHEIMER

ANNEXURE

Department: Quality Management System

Title: Specification Drawing - Ampoule

Format No: F-02/KOSDP004

Revision No.: 04

Effective Date: 01/02/2020

Next Review Date: 31/01/2023

Product No.:	0428	Customer No.:	0183	Product Code:	A
Customer Name:	PT. Mersifarma	Size in ml:	1		
Customer's Code.:	-	Standard:	ISO		
SAP No.:	911020100268	Glass Type:	Dark Amber Type 1		
Product:	Ampoule	Mouth Type:	B		
Product Name:	1ml Dark Amber Ampoules Form-B, OPC-Blue	Body Diameter in mm:	10.75		

Project No.

K-0911-2020

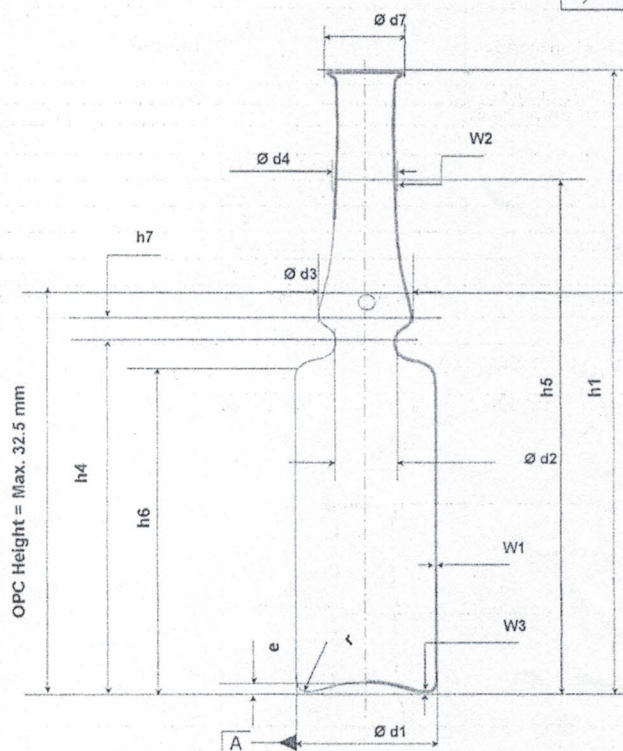
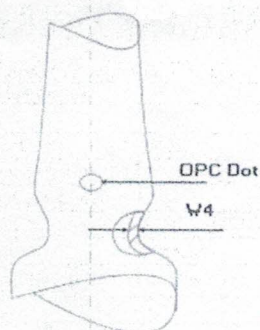
Drawing No.:

A01R2FB10.75-0428

Revision No. / Date:

0 07-08-20

A



Colour of Point	Blue
Break Ring Color	NA
Colour of Code Ring 1	NA
Colour of Code Ring 2	NA
Colour of Code Ring 3	NA
OPC Dia	2.00
	$\pm$ 0.5

Note: Order will be accepted only with approved specification & approved samples, otherwise if customer agrees in writing that not to claim quality topics which are not covered in the agreed specification in case of no samples.

Dimensions: All Dimensions are in mm

Scale : Not to Scale

ϕd_1	tol.	10.75	$\pm$	0.15	h_1	tol.	60.00	$\pm$	1.00	r	tol.	1.00	$\pm$	0.50
ϕd_2	tol.	6.50	$\pm$	0.50	h_2	tol.	NA	$\pm$	NA	e	tol.	1.00	$\pm$	0.50
ϕd_3	tol.	8.50	$\pm$	0.50	h_3	tol.	NA	$\pm$	NA	W_1	tol.	0.50	$\pm$	0.03
ϕd_4	tol.	6.00	$\pm$	0.35	h_4	tol.	25.50	$\pm$	0.50	W_2	tol.	0.37	$\pm$	0.05
ϕd_5	tol.	NA	$\pm$	NA	h_5	tol.	47.00	$\pm$	2.00	W_3	min.	0.30	$\pm$	NA
ϕd_6	tol.	NA	$\pm$	NA	h_6	min.	21.00	$\pm$	NA	W_4	tol.	0.70	$\pm$	0.10
ϕd_7	tol.	8.00	$\pm$	1.00	h_7	max.	4.50	$\pm$	NA	W_5	tol.	NA	$\pm$	NA
td	max.	0.60	$\pm$	NA	V (ml)	$\approx$	1.50	$\pm$	NA	F	tol.	45.00	$\pm$	20.00

Note - Chemical Requirements - Surface Alkali

Tubing - Schott

Packaging Information

Parameters	MOC-Dimension	Quantity Packed	Prepared By: NPD Manager	Customer's Approval
Inner Tray Bottom	Polypropylene 384X143X65	525	Verified By: Production Manager	
Outer Box	Corrugated Brown 415X315X290	4200	Reviewed By: Quality Manager	
Pallet	Wooden Heat Treated 1200X800	100800	Approved By: Plant Director	