

Technical Product Specification

SCHOTT

Customer Name: **MERSIFARMA TIRMAKU MERCUSANA P** Customer Product Code:

Customer Specification Number: Packaging Specification Number: **10000134967**

Description: **Amp OPC-B-1** Drawing Number/Version: **10000065573 / 00**
Quality: **StandardLine**

Glass Type/Colour: **FIOLAX (AMBER)** Comments: **Previous article 70000000230/00**

Break system		
OPC	Blue	
Support distance		
Rings		
c		
b		
a		

Special options:

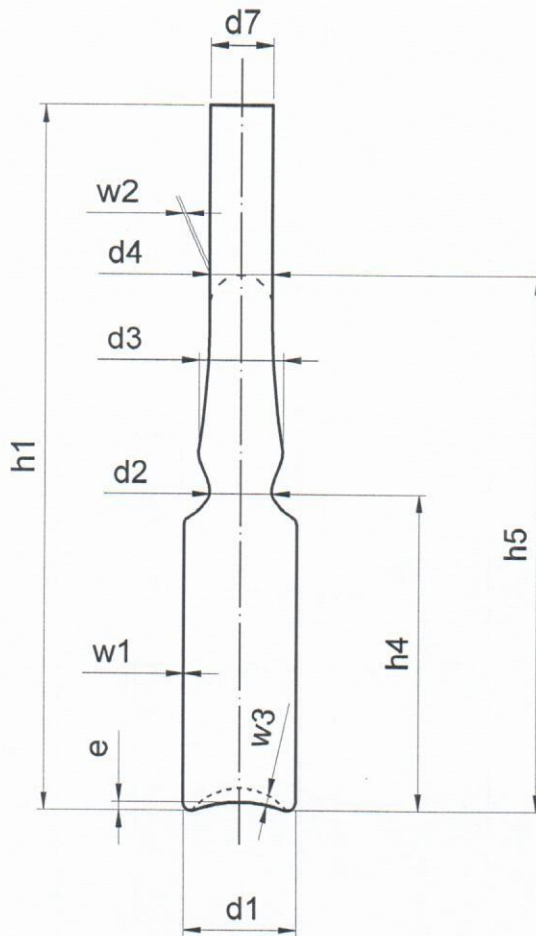
	with TGS	

Modification	Previously	New	Date	Vers.

Creator: Dyah Kusumaningrum TPS number: **10000087596** SAP Material Number: **1523118**
Approved: Franco Tassi
Status: RD 2016-11-09

Digitally stored document, no manual adaption or modification allowed after print out

Nyay 15/7/19 NAF
mul 16/7/19 Kaly. 31/7/19



t = circular run out tolerance / stem eccentricity

d1	10,75	+ 0,25	-0,25	h1	67,00	+ 1,00	-1,00	w1	0,50	+ 0,05	-0,05
d2	6,00	+ 0,50	-0,50	h4	25,50	+ 0,50	-0,50	w2	0,35	+ 0,05	-0,05
d3	8,00	+ 0,50	-0,50	h5	47,00	+ 2,00	-2,00	w3	0,30	min.	
d4	5,50	+ 0,35	-0,35	t	0,60	max.					
d7	7,70	+ 0,80	-0,80	e	1,00	+ 0,50	-0,50				

Modification	Previously	New	Date	Vers.

Description:

Amp OPC-B-1

Creator:

Dyah Kusumaningrum

Approved:

Franco Tassi

Status:

RD

29.02.2016

Product drawing

SCHOTT

Drawing ID: 10000065573-000/00

NOTE: Linear dimensions are in millimeter

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NAP 15/7

f 15/7

flaming

fl 3/5

10000134967 / 009 / 01

Spesifikasi Packaging

Packaging Specification

SCHOTT

Pelanggan : **Mersifarma Tirmaku Mercusana PT**

Customer :

Deskripsi :

Description :

PPI AMP B 010 FB OPC 0 SL

No SAP :

1523118

Material No. :

Kode Produk Cust :

Cust. Product code :

Informasi tray

Tray Information

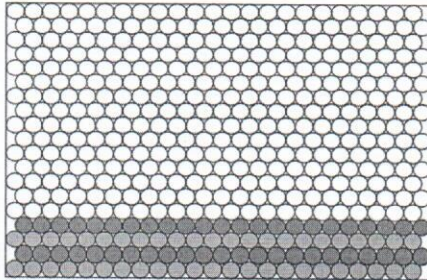
Pieces per Tray :

Pieces per Tray :

525

pcs

pieces



(Tidak dlm skala yg sebenarnya / Drawings not to scale)

Neck di atas / di bawah :

Neck up/down:

Neck di atas

Neck Up

Bottom tray diatas/bawah :

Tray bottom down/up on pallet:

Bottom tray di bawah

Bottom down

1.pcs row 1:

With scheme no.1:

8

row dari

Rows of

35

pcs

Products

2.pcs row 2:

With scheme no.2:

7

row dari

Rows of

35

pcs

Products

Orientasi Packaging: **Sisi Panjang**

Packing orientation:

Longside

Uk.bottom tray (dim.dlm) :

Tray Size (inside) :

385x142x69 mm

No SAP :

Tray Material No. :

6278320

Material:

Polypropylene

Material:

Polypropylene

Uk.cover tray (dim.dlm) :

Lid Size (inside) :

mm

No SAP :

Lid Material No. :

Material:

Material:

Cellophane cover :



Cellophane cover

No SAP :

Shrink-wrap Material No. :

6266071

Material:

Plastik

Material:

Polyolefin

Info Shrink-wrap:

Shrink-wrap Info :

No SAP sekat :

Divider Material No. :

Material:

Material:

Info Sekat :

Divider Info :

Letakkan sampel label di sini

Place label sample here

Informasi Label :

Label information :

Informasi tambahan :

Susun ampoule ke dalam innertray bottom kemudian
dishrinkpack

Other information :

Once ampoules packed into bottom innertray then
shrinkpacked

Creator:	Released by :	Status: approved	
Dyah Kusumaningrum	Sutarni Sutarni	Date: 2019-06-25	

N/A 15/7/19
NAFf 16/07/19
mmHalim 11/3/19
sn

Spesifikasi Packaging

Packaging Specification

SCHOTT

10000134967 / 009 / 01

Pelanggan :

Customer :

Deskripsi :

Description :

Mersifarma Tirmaku Mercusana PT

No SAP :

1523118

Material No. :

Kode Produk Cust :

Cust. Product code :

Informasi Palet
Pallet Information

Jumlah tray/layer formasi 1 :

4

Trays per Layer no.1 :

Tray
pieces

Jumlah layer per palet (max.) :

Layers per pallet (max.) :

Layer
pieces

Jumlah tray/layer formasi 2 :

Tray
pieces

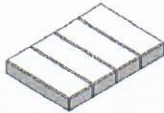
Jumlah tray per palet (max.) :

Trays per pallet (max.) :

Tray
pieces

Jumlah pcs per palet (max.) :

Total pcs. per pallet (max.) :

pcs
pieces

1. Formasi Packing

1. Packing Scheme:

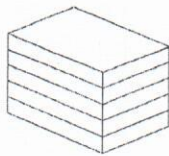
Untuk Layer :

For Layer :

1/2...5

Info:

Remark:



2. Formasi Packing

2. Packing Scheme:

Untuk Layer :

For Layer :

1

Info: Tray/Mbox : 20 ; Pcs/Mbox : 10500

Remark: Tray/Mbox : 20 ; Pcs/Mbox : 10500

Antar Layer:

Interlayer

Setelah Layer :

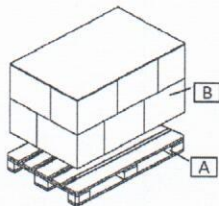
After Layer :

No SAP :

Material no. :

Material :

Material :

Dim :
size :Palet
Pallet

F :

No SAP :

Material no.:

Dim :
size :

E :

No SAP :

Material no.:

Dim :
size :

D :

No SAP :

Material no.:

Dim :
size :

C :

No SAP :

Material no.:

Dim :
size :B : Master Box
Master Box

No SAP :

Material no.: 6333167

Dim :
size :

610x410x400

A : Plastik 1200x1200x132

No SAP :

Material no. : 6268218

Material :

Plastik

Material :

Polyethylene

Dalam packing Room:

In the packingroom:

Palet Final :

Customer pallet. :

Palet Sementara :

Temporary pallet. :



Informasi Tambahan :

Gunakan styrofoam uk. 580x300x10 (SAP# 6266116)
untuk mengisi ruang kosong dalam masterbox

Other information :

Use styrofoam to fill in the gap inside masterbox

Creator:	Released by :	Status:	
Dyah Kusumaningrum	Sutarni Sutarni	approved	
		Date:	
		2019-06-25	

NAH 15/7/19
NAH

for 15/7/19
mul

Halim N 31/7/19

Spesifikasi Packaging

Packaging Specification

SCHOTT

10000134967 / 009 / 01

Pelanggan : **Mersifarma Tirmaku Mercusana PT**No SAP : **1523118**

Customer :

Material No. :

Deskripsi :

Kode Produk Cust :

Description :

Cust. Product code :

Instruksi final packaging:

Final packing instruction:

Corner Protection : horizontal:

Strap : horizontal:

Corner protection :

Band : Vertikal

vertical:

vertical:

Stretch Film:



Putaran :

Stretch foil:

Turn:

Shrinkwrap:



jml:

Shrink wrap:

pieces:

Foil Cover:



Dijahit:



Dipotong:



Foil hood:

tailored:

cut:

Cover Palet:

Material:

Pallet cover:

Material:

Palet final :

Customer pallet. : **Wood 1550x1150x150**

No SAP :

Material :

Kayu

Material no. :

6275871

Material :

Wood

Informasi Tambahan :

Other information :

Informasi Label Palet:

Label information:

Standard label:



Cust. Label :



Ukuran A4:



Standard label:

Customer label:

A4 size:

Label no.1:

Label no.1:

Satu sisi :



Sisi Panjang :



One side:

Longside

Dua sisi :



Sisi lebar :



Two sides:

Shortside

Empat sisi :



Four sides:

Label no.2:

Label no.2:

Satu sisi :



Sisi Panjang :



One side:

Longside

Dua sisi :



Sisi lebar :



Two sides:

Shortside

Empat sisi :



Four sides:

Informasi label palet :

Pallet label information :

Modification	Previously	New	Date
Final packaging	PP tray bottom top + plastic pallet	PP tray bottom shrinkwrap + Mbox	24-Jun-19
Final pallet	Plastic 1200x800x132	Wood 1550x1150x150	24-Jun-19
Creator:	Released by :	Status: approved	
Dyah Kusumaningrum	Sutarni Sutarni	Date: 2019-06-25	

N/Sury 15/7/19
RAFf 16/7/19
mmef 16/7/19
f 3/8/19