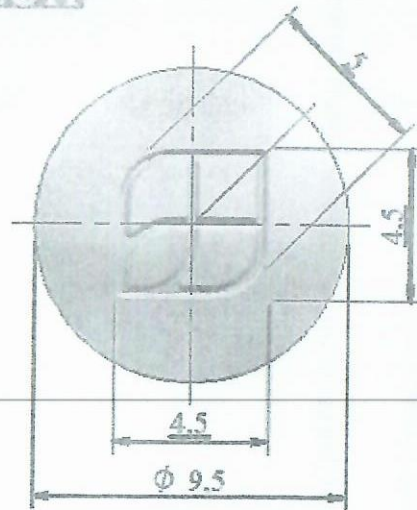


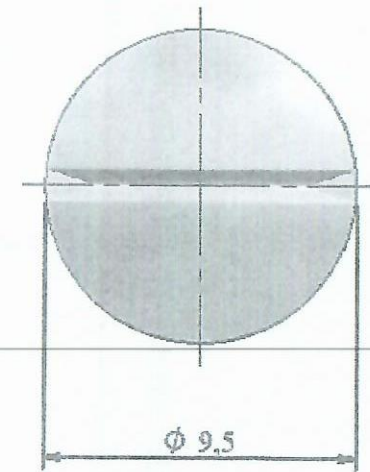
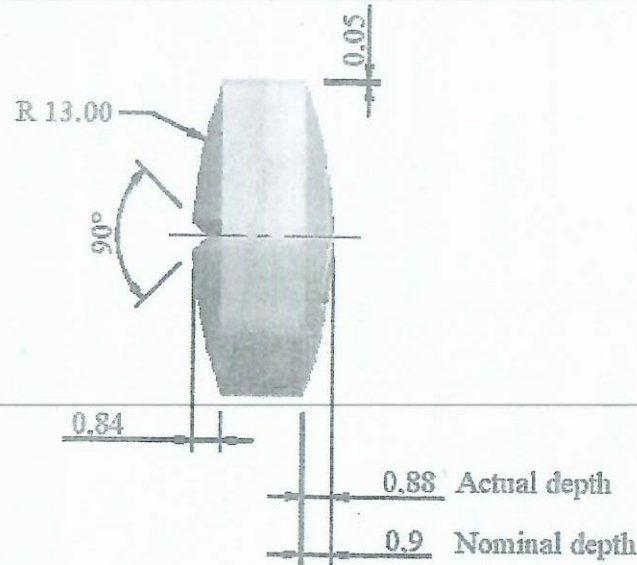
Drawing eksisting, Order for "Dies type D" Accura 27

Kaizen

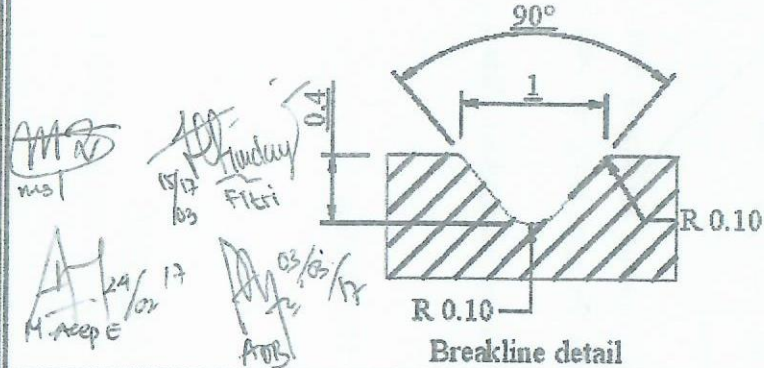
All Dimension Are In mm



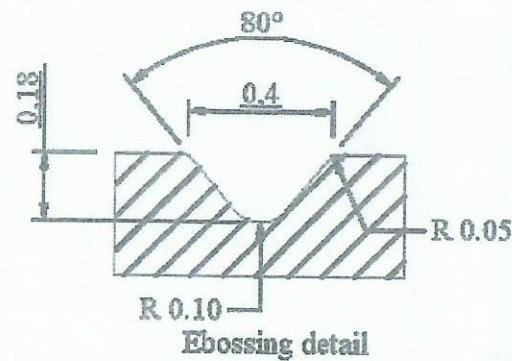
Upper face



Lower face



Breakline detail



Ebossing detail

True Scale



Client	Mersi Pharma Indonesia	Drg.No.	017	Safe Tip Pressure		Hob No.	
Size	9.50	Drawn	Sreejesh	M.O.C. For Punch	S7 + Crn	Quantity	35 Sets
Scale	4 : 1	Date	22.02.2017	M.O.C. For Die	HCHCr	Remark	
Product		Check By	S.S	Die Tolerance	+0.020 -0.000	Approved By	
Machine	ATX- 1 32stn Type B	Date	22.02.2017	UP Tip Tolerance	-0.030 -0.040	Signature	
Model No.		Tooling T.	B	LP Tip Tolerance	-0.020 -0.030	Date	

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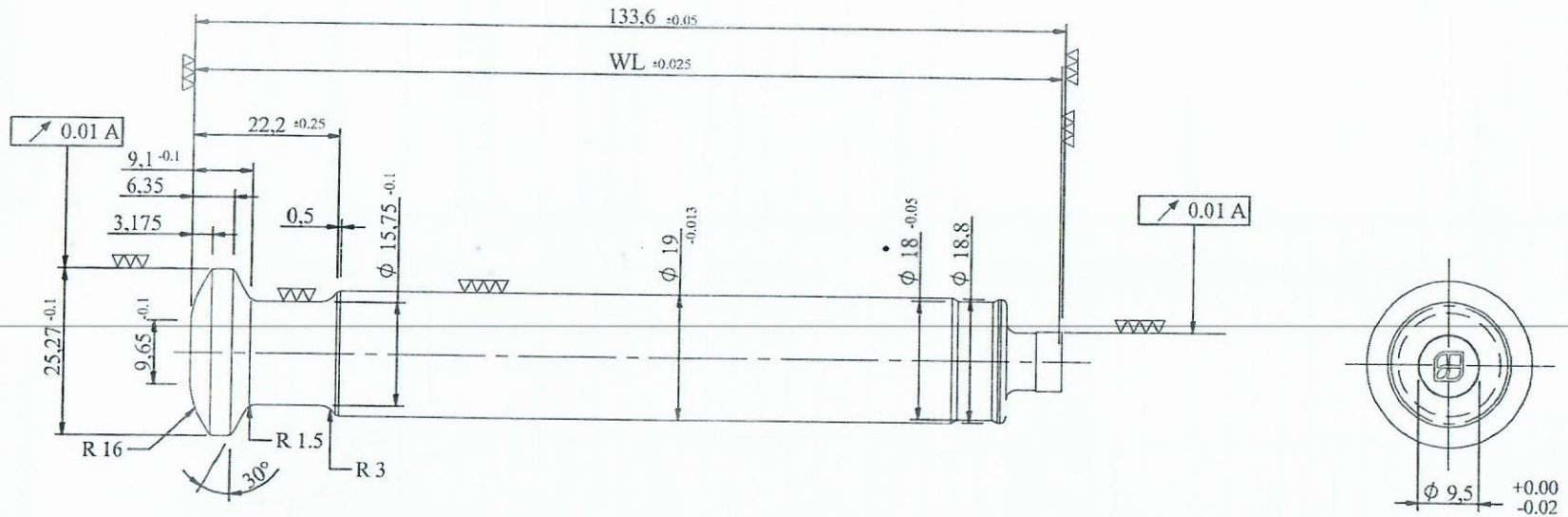
AN ISO 9001:2008 COMPANY

Kaizen International

Manufacturers of Pharmaceutical Tablet Tooling

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Email: info@kaizenint.com

<http://www.kaizenint.com>



14/17
H. Deep E

15/03/17
ADB

15/17
Sandeep
Fitter H

Scale 1.5 : 1

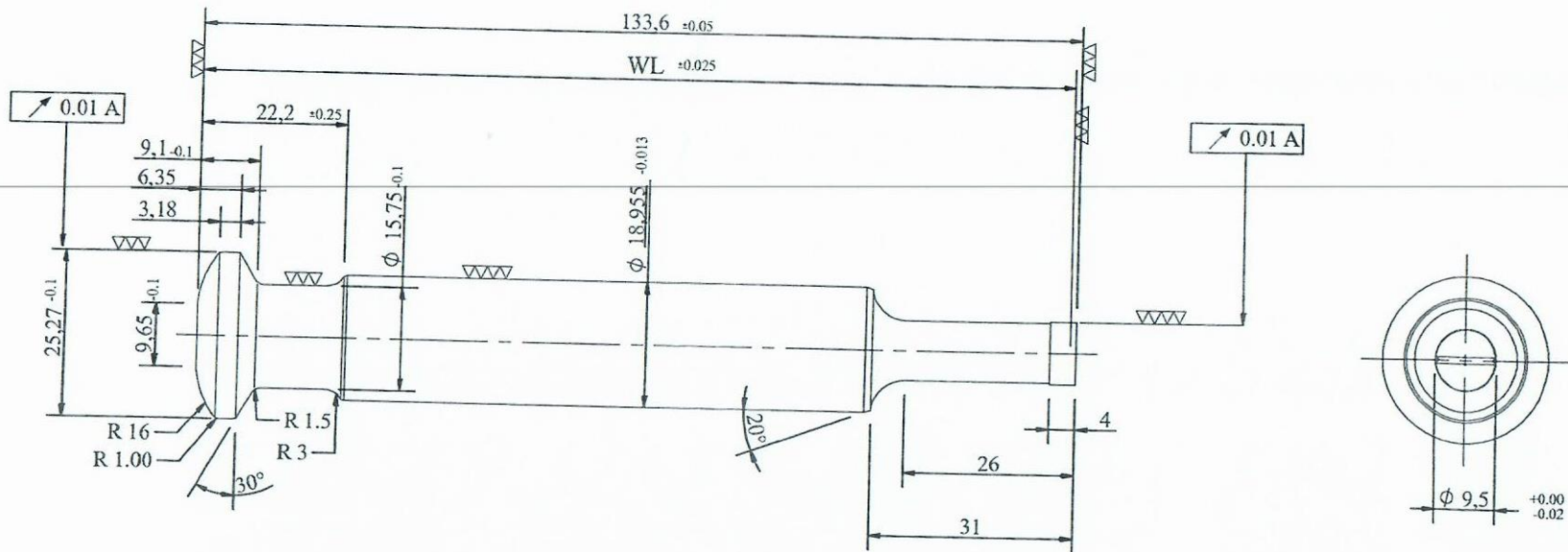
Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drg.No.	017	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	02.03.2017	Machine	
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Sreejesh	Model No.	
1 Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	02.03.2017	Tooling Type	B Type Tooling
Tip To Head 0.01	Material	S7 + Crn		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell "C" Scale	Date	02.03.2017	Remark	

KAIZEN
MANUFACTURING SYSTEM



Kaizen International
Manufacturers of Pharmaceutical Tablet Tooling's

Office & Factory: 1st Floor, 10/10, 10/11, 10/12, 10/13, 10/14, 10/15, 10/16, 10/17, 10/18, 10/19, 10/20, 10/21, 10/22, 10/23, 10/24, 10/25, 10/26, 10/27, 10/28, 10/29, 10/30, 10/31, 10/32, 10/33, 10/34, 10/35, 10/36, 10/37, 10/38, 10/39, 10/40, 10/41, 10/42, 10/43, 10/44, 10/45, 10/46, 10/47, 10/48, 10/49, 10/50, 10/51, 10/52, 10/53, 10/54, 10/55, 10/56, 10/57, 10/58, 10/59, 10/60, 10/61, 10/62, 10/63, 10/64, 10/65, 10/66, 10/67, 10/68, 10/69, 10/70, 10/71, 10/72, 10/73, 10/74, 10/75, 10/76, 10/77, 10/78, 10/79, 10/80, 10/81, 10/82, 10/83, 10/84, 10/85, 10/86, 10/87, 10/88, 10/89, 10/90, 10/91, 10/92, 10/93, 10/94, 10/95, 10/96, 10/97, 10/98, 10/99, 10/100, 10/101, 10/102, 10/103, 10/104, 10/105, 10/106, 10/107, 10/108, 10/109, 10/110, 10/111, 10/112, 10/113, 10/114, 10/115, 10/116, 10/117, 10/118, 10/119, 10/120, 10/121, 10/122, 10/123, 10/124, 10/125, 10/126, 10/127, 10/128, 10/129, 10/130, 10/131, 10/132, 10/133, 10/134, 10/135, 10/136, 10/137, 10/138, 10/139, 10/140, 10/141, 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Tolerance Unless Otherwise Noted	Surface Finish Symbol	▽	RA (um)	Drng.No.	017	Client	Mersi Pharma
3 Dec Places ±0.01 ±0.25	Lapped Surface Finish	▽▽▽	0.025 - 0.10	Date	02.03.2017	Machine	
2 Dec Places ±0.02 ±0.50	Ground/Hone	▽▽	0.10 - 0.80	Drawn	Sreejesh	Model No.	
1 Dec Place ±0.20 ±1.0	Drill / Turn / Mill	▽	1.60 - 6.30	Date	02.03.2017	Tooling Type	B Type Tooling
Tip To Head 0.01	Materail	S7 + Crn		Check	Sandeep	Approved By	
Tip To Barrel 0.01	Hardness (R/C)	56 - 58	Hardness Rockwell "C" Scale	Date	02.03.2017	Remark	

KAIZEN
THE WAY TO EXCELLENCE



ISO 9001:2008 COMPANY

Kaizen International
Manufacturers of Pharmaceutical Tablet Tooling's

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