

FORMULIR PEMERIKSAAN
PUNCH DAN DIES

Ukuran : 7 mm
Penandaan : Crossline
Tipe Tooling : B

No. Punch	Ukuran Tip (mm)	Barrel (mm)		Tinggi Punch (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Keausan Tip Punch	Crossline Engraving
	Spesifikasi Standar CoA									
	6.95-6.97	18.97-18.99		133.55-133.65	0.74-0.78	132.82-132.86	Go	No-Go	0.03	
	T1	A1	A2	H1	C1	H2				
1	6.90*	18.98	18.98	133.42*	0.52*	132.83	√	√	0.07*	OK
2	6.91*	18.99	18.99	133.35*	0.51*	132.83	√	√	0.05*	OK
3	6.93*	18.98	18.98	133.37*	0.60*	132.84	√	√	0.10*	OK
4	6.93*	18.97	18.97	133.39*	0.50*	132.83	√	√	0.10*	OK
5	6.95*	18.97	18.97	133.37*	0.52*	132.84	√	√	0.06*	OK
6	6.94*	18.99	18.99	133.48*	0.50*	132.85	√	√	0.01*	OK
7	6.94*	18.98	18.98	133.37*	0.51*	132.85	√	√	0.06*	OK
8	6.90*	18.99	18.99	133.43*	0.57*	132.84	√	√	0.09*	OK
9	6.91*	18.99	18.99	133.56*	0.60*	132.83	√	√	0.06*	OK
10	6.94*	18.98	18.98	133.48*	0.54*	132.84	√	√	0.08*	OK
11	6.93*	18.98	18.98	133.60*	0.54*	132.84	√	√	0.08*	OK
12	6.90*	18.98	18.98	133.48*	0.58*	132.83	√	√	0.05*	OK
13	6.93*	18.98	18.98	133.56	0.57*	132.85	√	√	0.05*	OK
14	6.94*	18.99	18.99	133.55	0.57*	132.83	√	√	0.09*	OK
15	6.95*	18.97	18.97	133.49*	0.60*	132.86	√	√	0.07*	OK
16	6.93*	18.98	18.98	133.42*	0.58*	132.85	√	√	0.05*	OK
17	6.93*	18.99	18.99	133.54*	0.60*	132.83	√	√	0.05*	OK
18	6.94*	18.99	18.99	133.37*	0.58*	132.83	√	√	0.05*	OK
19	6.95*	18.97	18.97	133.55	0.55*	132.84	√	√	0.05*	OK
20	6.98	18.97	18.97	133.52*	0.54*	132.84	√	√	0.04*	OK
21	6.91*	18.99	18.99	133.46*	0.51*	132.82	√	√	0.09*	OK
22	6.95*	18.98	18.98	133.35*	0.54*	132.84	√	√	0.05*	OK
23	6.91*	18.99	18.99	133.49*	0.56*	132.85	√	√	0.10*	OK
24	6.92*	18.97	18.97	133.38*	0.53*	132.84	√	√	0.10*	OK
25	6.94*	18.97	18.97	133.53*	0.60*	132.86	√	√	0.08*	OK
26	6.94*	18.97	18.97	133.43*	0.54*	132.84	√	√	0.05*	OK
27	6.94*	18.97	18.97	133.40*	0.60*	132.82	√	√	0.05*	OK
28	6.95*	18.98	18.98	133.37*	0.59*	132.84	√	√	0.10*	OK
29	6.91*	18.97	18.97	133.58	0.58*	132.83	√	√	0.08*	OK
30	6.91*	18.98	18.98	133.42	0.59*	132.83	√	√	0.05*	OK
31	6.91*	18.97	18.97	133.55	0.52*	132.82	√	√	0.06*	OK
32	6.95*	18.97	18.97	133.55	0.50*	132.85	√	√	0.05*	OK
33	6.94*	18.98	18.98	133.38*	0.54*	132.83	√	√	0.07*	OK
34	6.91*	18.98	18.98	133.44*	0.56*	132.86	√	√	0.06*	OK
35	6.91*	18.97	18.97	133.50*	0.57*	132.83	√	√	0.05*	OK
36	6.95*	18.99	18.99	133.50*	0.54*	132.83	√	√	0.08*	OK
37	6.92*	18.98	18.98	133.59	0.50*	132.86	√	√	0.05*	OK
38	6.92*	18.98	18.98	133.59	0.51*	132.83	√	√	0.09*	OK
39	6.93*	18.99	18.99	133.38*	0.53*	132.82	√	√	0.05*	OK
40	6.95*	18.97	18.97	133.54*	0.56*	132.83	√	√	0.05*	OK

Note : *Tidak memenuhi spesifikasi

Dibuat Oleh,

Handwritten signature

Verifikator Punch

Diperiksa Oleh,

Handwritten signature

Pengawas Produksi

Note : Data pemeriksaan sesuai perbandingan dengan data inspection report dari supplier saat awal kedatangan. Data spesifikasi standar tercantum pada Laporan pemeriksaan.

FORMULIR PEMERIKSAAN PUNCH DAN DIES

Ukuran : 7 mm
 Penandaan : mf
 Tipe Tooling : B

No. Punch	Ukuran Tip (mm)	Barrel (mm)		Total Length (mm)	Cup Depth (mm)	Working Length (mm)	Go / No-Go Gauge		Keausan Tip Punch	Letter Engraving
	Spesifikasi Standar CoA								0.03	
	6.96-6.98	18.97-18.99		133.55-133.65	0.63-0.66	132.93-192.97				
	T1	A1	A2	H1	C1	H2	Go	No-Go		
1	6.97	18.99	18.99	133.28*	0.42*	132.95	√	√	0.02	OK
2	6.98	18.98	18.98	133.33*	0.42*	132.94	√	√	0.01	OK
3	6.97	18.99	18.99	133.34*	0.46*	132.97	√	√	0.01	OK
4	6.98	18.99	18.99	133.25*	0.40*	132.96	√	√	0.00	OK
5	6.98	18.98	18.98	133.41*	0.41*	132.95	√	√	0.02	OK
6	6.93*	18.98	18.98	133.50*	0.43*	132.94	√	√	0.10*	OK
7	6.96	18.97	18.97	133.36*	0.53*	132.94	√	√	0.02	OK
8	6.96	18.97	18.97	133.33*	0.44*	132.96	√	√	0.00	OK
9	6.96	18.98	18.98	133.33*	0.44*	132.94	√	√	0.00	OK
10	6.98	18.99	18.99	133.30*	0.54*	132.93	√	√	0.02	OK
11	6.97	18.98	18.98	133.32*	0.42*	132.96	√	√	0.01	OK
12	6.98	18.98	18.98	133.31*	0.42*	132.96	√	√	0.01	OK
13	6.93*	18.98	18.98	133.35*	0.45*	132.96	√	√	0.09	OK
14	6.96	18.98	18.98	133.36*	0.49*	132.96	√	√	0.00	OK
15	6.98	18.98	18.98	133.33*	0.47*	132.94	√	√	0.00	OK
16	6.96	18.98	18.98	133.41*	0.45*	132.94	√	√	0.01	OK
17	6.97	18.99	18.99	133.36*	0.42*	132.96	√	√	0.00	OK
18	6.98	18.99	18.99	133.34*	0.48*	132.96	√	√	0.02	OK
19	6.96	18.98	18.98	133.28*	0.40*	132.97	√	√	0.00	OK
20	6.96	18.99	18.99	133.28*	0.68*	132.95	√	√	0.00	OK
21	6.99*	18.99	18.99	133.26*	0.40*	132.95	√	√	0.02	OK
22	6.97	18.99	18.99	133.37*	0.40*	132.95	√	√	0.02	OK
23	6.98	18.99	18.99	133.37*	0.44*	132.97	√	√	0.01	OK
24	6.98	18.99	18.99	133.37*	0.52*	132.95	√	√	0.01	OK
25	6.97	18.99	18.99	133.38*	0.41*	132.95	√	√	0.01	OK
26	6.98	18.98	18.98	133.29*	0.40*	132.95	√	√	0.01	OK
27	6.98	18.98	18.98	133.35*	0.44*	132.96	√	√	0.01	OK
28	6.98	18.98	18.98	133.43*	0.47*	132.96	√	√	0.02	OK
29	6.96	18.99	18.99	133.40*	0.43*	132.96	√	√	0.01	OK
30	6.98	18.99	18.99	133.38*	0.56*	132.96	√	√	0.00	OK
31	6.97	18.99	18.99	133.38*	0.43*	132.96	√	√	0.00	OK
32	6.98	18.99	18.99	133.30*	0.49*	132.95	√	√	0.02	OK
33	6.98	18.98	18.98	133.45*	0.42*	132.97	√	√	0.02	OK
34	6.97	18.98	18.98	133.46*	0.41*	132.96	√	√	0.00	OK
35	6.92*	18.98	18.98	133.40*	0.41*	132.96	√	√	0.01	OK
36	6.97	18.99	18.99	133.38*	0.50*	132.96	√	√	0.03	OK
37	6.97	18.98	18.98	133.32*	0.45*	132.96	√	√	0.03	OK
38	6.97	18.99	18.99	133.36*	0.60*	132.95	√	√	0.00	OK
39	6.98	18.97	18.97	133.30*	0.47*	132.95	√	√	0.01	OK
40	6.97	18.98	18.98	133.34*	0.46*	132.97	√	√	0.02	OK

Note : *Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi

FORMULIR PEMERIKSAAN PUNCH DAN DIES

Ukuran Dies : 7 mm
Tipe Tooling : B

No. Dies	Diameter Lubang Die (mm)	Diameter Luar (mm)		Panjang Die (mm)	
	7	30.15 - 30.16		22.19 - 22.22	
	T1	A1	A2	H1	H2
1	7.10*	30.15	30.15	22.21	22.21
2	7.30*	30.16	30.16	22.21	22.21
3	7.00	30.15	30.15	22.21	22.21
4	7.00	30.15	30.15	22.21	22.21
5	7.00	30.15	30.15	22.21	22.21
6	7.10*	30.15	30.15	22.21	22.21
7	7.10*	30.15	30.15	22.22	22.22
8	7.00	30.15	30.15	22.21	22.21
9	7.00	30.15	30.15	22.21	22.21
10	7.00	30.15	30.15	22.22	22.22
11	7.20*	30.15	30.15	22.21	22.21
12	7.10*	30.15	30.15	22.21	22.21
13	7.20*	30.16	30.16	22.21	22.21
14	7.10*	30.15	30.15	22.22	22.22
15	7.00	30.15	30.15	22.22	22.22
16	7.20*	30.15	30.15	22.22	22.22
17	7.10*	30.15	30.15	22.22	22.22
18	7.00	30.15	30.15	22.22	22.22
19	7.10*	30.15	30.15	22.22	22.22
20	7.10*	30.15	30.15	22.22	22.22
21	7.10*	30.15	30.15	22.21	22.21
22	7.00	30.15	30.15	22.22	22.22
23	7.00	30.15	30.15	22.22	22.22
24	7.10*	30.15	30.15	22.22	22.22
25	7.00	30.15	30.15	22.21	22.21
26	7.20*	30.15	30.15	22.22	22.22
27	7.00	30.15	30.15	22.22	22.22
28	7.00	30.15	30.15	22.22	22.22
29	7.00	30.16	30.16	22.22	22.22
30	7.00	30.15	30.15	22.22	22.22
31	7.00	30.15	30.15	22.21	22.21
32	7.20*	30.15	30.15	22.22	22.22
33	7.10*	30.15	30.15	22.22	22.22
34	7.10*	30.15	30.15	22.22	22.22
35	7.20*	30.15	30.15	22.22	22.22
36	7.00	30.16	30.16	22.21	22.21
37	7.10*	30.15	30.15	22.22	22.22
38	7.20*	30.15	30.15	22.22	22.22
39	7.00	30.15	30.15	22.22	22.22
40	7.10*	30.15	30.15	22.22	22.22

Note : * Tidak memenuhi spesifikasi

Dibuat Oleh,



Verifikator Punch

Diperiksa Oleh,



Pengawas Produksi