

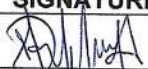


PT. MERSI BIOVAC PROINDO


DESIGN OF PRIMARY PACKAGING FLIP OFF CAP 11MM RTS

TD-PRD-2025-002


Prepared by:

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		07/01/2026

Reviewed by:

NAME	POSITION	SIGNATURE	DATE
Diny Lucyanie	Quality Manager		07/01/2026

Approved by:

NAME	POSITION	SIGNATURE	DATE
Dyah Arum Mulyaningsih	Site Head		09/01/2026

REVISION HISTORY

Revision	Description	Prepare by	Date
0	New Version	Production	26 Nov 2025
1	1. Add the drawing of flip off cap with color code Purple P024	Production	09 JAN 2026



Hebei Jinhuan

1101 Flip off cap

1. Structure: ZB type

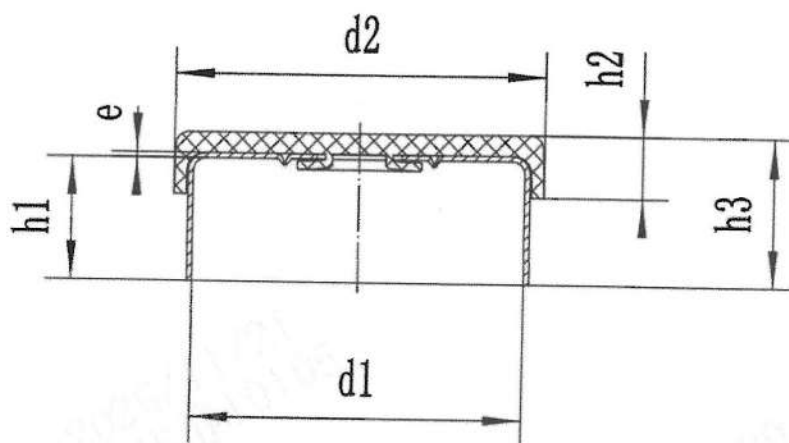
2. Specification: No. color and materials

Specification	No.	Color	Material	
			Alu	Plastic
11.3*6.4	13125	Purple P024	8011 H16 single coating	PP

3. Specification (mm)

Specification	Alu part inner diameter d ₁	PP outer diameter d ₂	Alu part inner height h ₁	PP height h ₂	Cap height h ₃	Alu thickness e
11.3*6.4	11.3±0.10	13.2±0.25	6.4±0.20	3.0±0.20	7.3±0.40	0.19±0.02

Drawing:



Approval Biovac

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		07/01/2026
Diny Lucyane	Quality Manager		07/01/2026
Dyah Arum Mulyaningsih	Site Head		07/01/2026


**JINHUAN
PACKAGING**

Hebei Jinhuan

1101 Flip off cap

1. Structure: ZB type

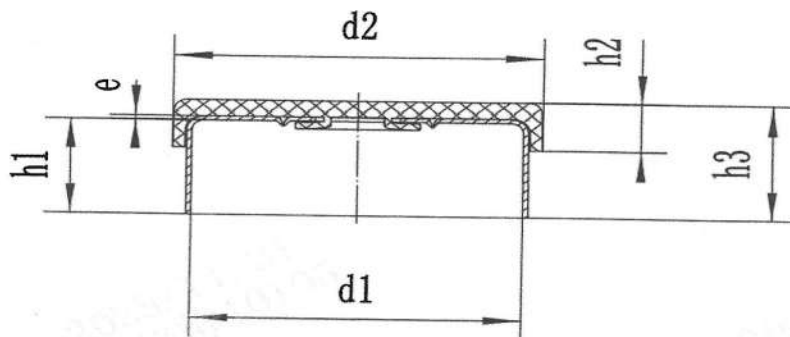
2. Specification: No. color and materials

Specification	No.	Color	Material	
			Alu	Plastic
11.3*6.4	13125	Green G052	8011 H16 single coating	PP

3. Specification (mm)

Specification	Alu part inner diameter d_1	PP outer diameter d_2	Alu part inner height h_1	PP height h_2	Cap height h_3	Alu thickness e
11.3*6.4	11.3 ± 0.10	13.2 ± 0.25	6.4 ± 0.20	3.0 ± 0.20	7.3 ± 0.40	0.19 ± 0.02

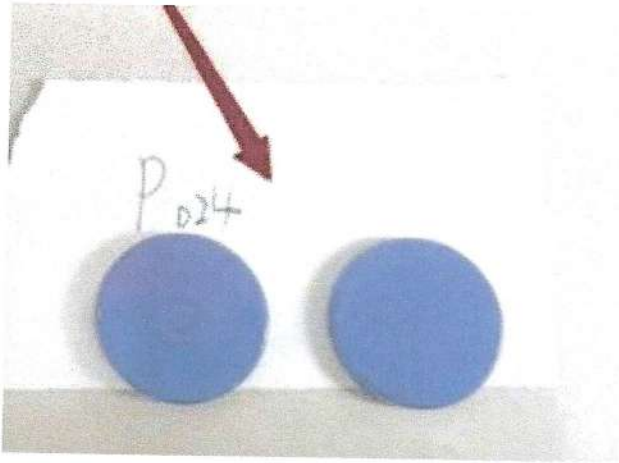
Drawing:



Approval Biovac

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		07/01/2026
Diny Lucyanie	Quality Manager		07/01/2026
Dyah Arum Mulyaningsih	Site Head		05/01/2026

Lampiran 1.






PT. MERSI BIOVAC PROINDO


DESIGN OF PRIMARY PACKAGING CHLOROBUTYL RUBBER STOPPER LYO RTS

TD-PRD-2025-003


Prepared by:

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		26/11/2025

Reviewed by:

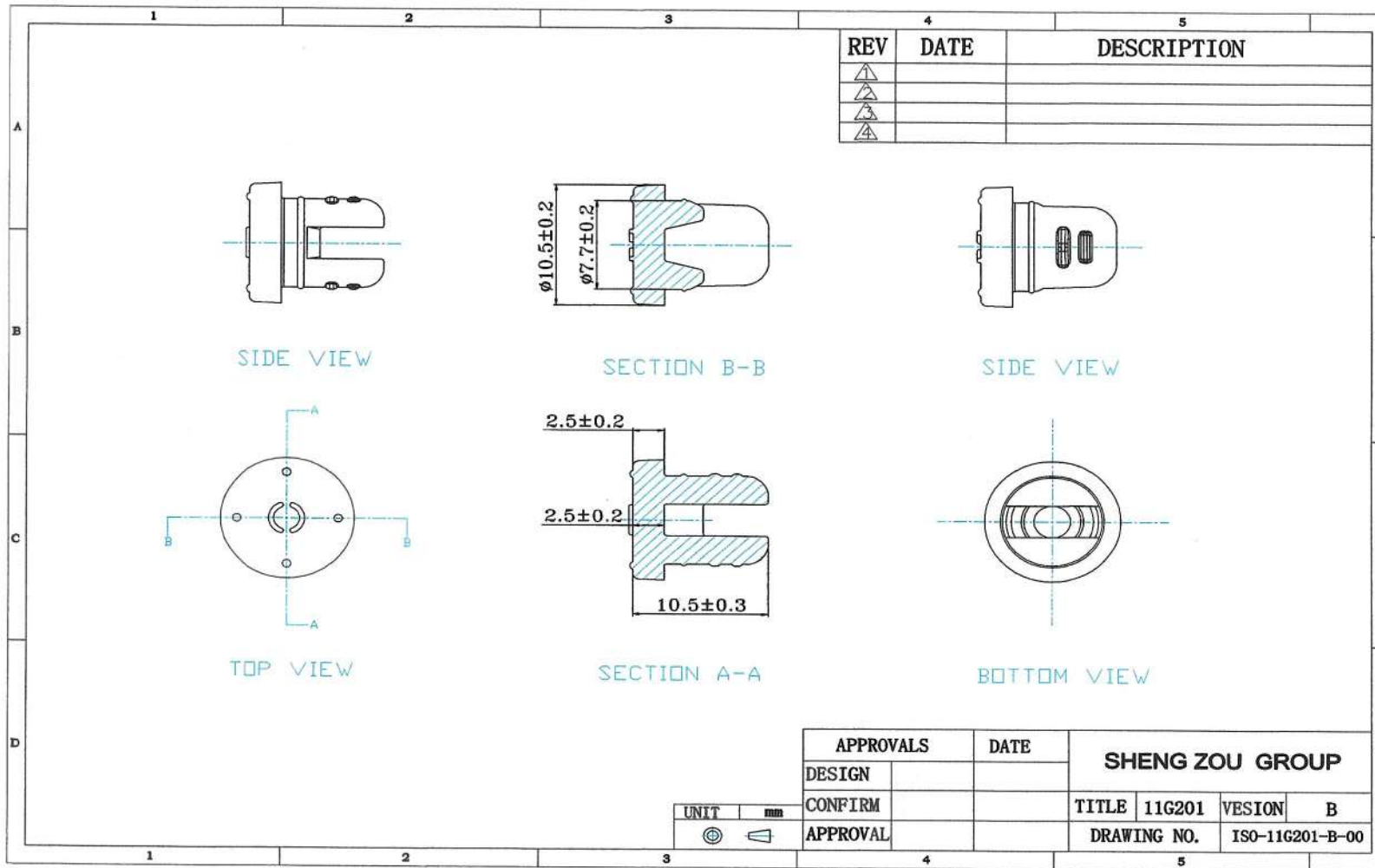
NAME	POSITION	SIGNATURE	DATE
Diny Lucyane	Quality Manager		26/11/2025

Approved by:




NAME	POSITION	SIGNATURE	DATE
Dyah Arum Mulyaningsih	Site Head		26/11/2025

REVISION HISTORY

Revision	Description	Prepare by	Date
0	New Version	Production	26 NOV 2025



Approval Biovac

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		25/11/2025
Diny Lucyanie	Quality Manager		26/11/2025
Dyah Arum Mulyaningsih	Site Head		26/11/2025

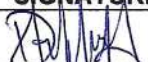


PT. MERSI BIOVAC PROINDO


**DESIGN OF PRIMARY PACKAGING
1 ML INJECTION VIAL NEUTRAL BOROSILICATE
GLASS TYPE 1 NBB BULK**

TD-PRD-2025-001


Prepared by:

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		26 / 11 / 2025

Reviewed by:

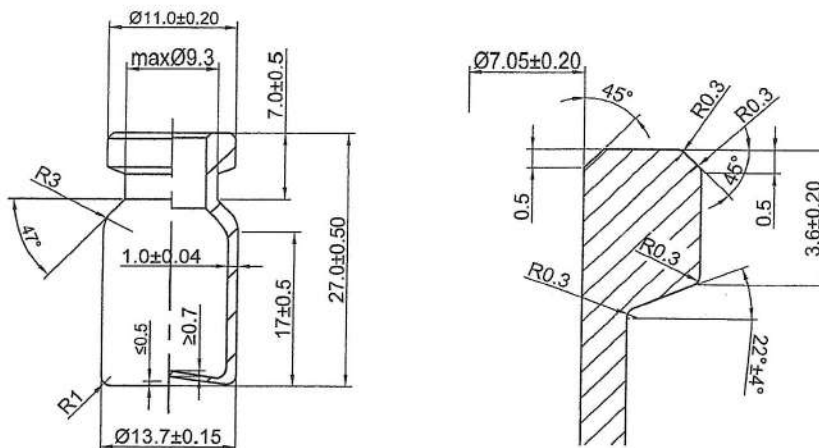
NAME	POSITION	SIGNATURE	DATE
Diny Lucyane	Quality Manager		26 / 11 / 2025



Approved by:

NAME	POSITION	SIGNATURE	DATE
Dyah Arum Mulyaningsih	Site Head		26 / 11 / 2025

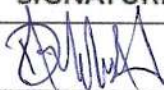


REVISION HISTORY

Revision	Description	Prepare by	Date
0	New Version	Production	26 NOV 2025



CUSTOMER APPROVAL:		Desc: 1ml Injection Vial Made of Neutral Borosilicate Glass Type I		Ningbo Zhengli Pharmaceutical Packaging Co., Ltd.	
Sign & Date:		Drawing No:	ZLP13727001XB075-K-201901	 	
Prepared by:	2023.12.29	Revision No:	A01		
Checked by:	2023.12.29	Dimensions:	mm Scale:		
Approved by:	2023.12.29	Effective Date:			

Approval Biovac

NAME	POSITION	SIGNATURE	DATE
Dionisius Laffyanto	Operation Manager		25/11/2025
Diny Lucyanie	Quality Manager		26/11/2025
Dyah Arum Mulyaningsih	Site Head		26/11/2025